



OPERATOR'S AND MAINTENANCE MANUAL WITH PARTS LISTING

Long Reach Mower Model: LR50160



FOR SERIAL #s STARTING WITH 013511 RELEASED 08/14/17

B DANGER

Read this manual and the manual for your tractor carefully to acquaint yourself with both machines before operating!

MODEL NUMBER	
SERIAL NUMBER	
DATE OF PURCHASE	

Customer Pre-Operation Check List	Reference
Read, understand and follow the general safety rules listed in this manual.	Page 2
Check all shields and guards.	Page 2
Cut driveshaft to the proper length for your tractor.	Page 8
Add ballast to the rear tractor tires and space them six feet or wider apart.	Page 8
Add ballast and front weights to your tractor, if needed.	Page 8
Check all fluid levels, tractor and mower.	Page 11
Turn gate valve under the oil tank "on".	Page 12
Check all grease fittings.	Page 15

Service Notice

Please take extra care while servicing the hydraulic system by keeping all openings properly covered, thus preventing contamination of the hydraulic components. Contaminates in the oil <u>WILL</u> cause faulty operation or premature failure of components in the hydraulic control valve, pump, and motor.

Disclaimer

THIS MOWER IS NOT DESIGNED TO CUT TREES FROM TOP TO BOTTOM (VERTICALLY) WITH THE MOWER DECK IN THE HORIZONTAL POSITION (See Fig. 1). The mower is designed to trim branches with the mower deck in the <u>VERTICAL</u> position while moving the tractor forwards or backwards, repositioning the mower deck after each path (See Fig. 2).

The mower is also designed to cut tree trunks and branches up to 4" in diameter with the "Hinged Gate" in the unlocked, secured raised position and the mower deck in the <u>HORIZONTAL</u> position, perpendicular to the trunk and/or branch of the tree (See Fig. 3).

Any modes of operation other than the ones described above and shown below, while cutting trees and/or branches are not permitted and <u>shall void the warranty</u>. Moreover, HARDEE by EVH Manufacturing Company, LLC <u>does not accept any liability to any person and/or material when the mower is operated in violation of the above information.</u>

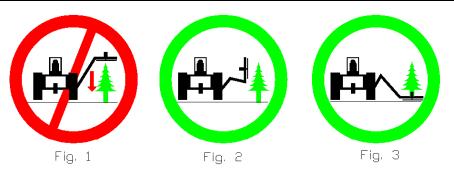


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LR50160 Long Reach Mower REVISED 12/5/14

To Our Customers

We at Hardee by EVH Manufacturing Company thank you for buying your new Long Reach Mower.

We have tried hard to build a mower to do the work you have in mind. Many hours of engineering, fieldtesting and improvement have gone into the design and fabrication of your mower. We will strive to continue this quality of manufacturing in the future, always keeping the customer's needs clearly in mind.

The best performance of your mower will depend on you. Proper lubrication, maintenance, hookup, adjustments and operation are essential for it to give you long and dependable service. However, as with any type of equipment, your mower is designed to perform specific functions.

In this manual, you will find instructions on mower features, maintenance and operation. If customer service or repair parts are required, contact your local Hardee dealer. Please specify model and serial number when ordering parts.

Owner's Responsibility

The manufacturer has no control over the ultimate use of the mower and therefore assumes no responsibility or liability for damage or injury resulting from the use of this machine.

The upkeep of the hydraulic mower is the responsibility of the user. This upkeep includes all shielding, guards, and safety decals (OSHA Regulation 1928.57). You can obtain replacement parts from any authorized Hardee dealer.

Read this Operator's Manual before operating the mower. Failure to do so could result in injury to the operator or to others. Remember that most accidents occur due to neglect or carelessness. The operator is responsible for inspecting and making repairs as may be necessary. Cleaning after each use and storage under a shelter will extend the life of the mower.

Purpose of This Manual

This manual provides information on safety, operation, adjustments, troubleshooting and maintenance of your new mower. Please read and follow all the recommendations to help ensure that you get many years of service from your new Hardee mower.

If you need additional copies of this manual, please contact your local Hardee dealer or download a copy from our website at www.hardeebyevh.com.

Safety-Alert Symbol



This symbol is the safety alert symbol. It appears throughout this manual to call your attention to instructions involving your personal safety and the safety of others. Failure to follow these instructions can result in injury or death.

Signal Words

Safety signal words are words that call attention to the safety sign and designate a degree or level of hazard seriousness. The signal words used throughout this manual are DANGER, WARNING and CAUTION. Please read and follow all safety messages that have these signal words shown for your protection.



DANGER

Indicates an imminently hazardous situation which, if not avoided, will result in death or serious injury.



WARNING

Indicates a potentially hazardous situation which, if not avoided, could result in death or serious injury.



CAUTION

Indicates a potentially hazardous situation which, if not avoided, may result in minor or moderate injury

Customer Assistance

The Hardee sales team would like you to be satisfied with your new Long Reach Mower. If for some reason you have any questions about the information in this manual or have a problem with your mower, please discuss the problem or question with the management of your local dealership. If further assistance is required, please contact:

Hardee By EVH Manufacturing Company, LLC **Sales Department**

4895 Red Bluff Road Loris, SC 29569 843-756-2555

General Safety Rules

This section of your manual will address the safe operation of your new mower. We at Hardee strive to produce a machine that is both a quality product and safe to operate. Please take the time to read, understand and follow the safety rules listed below and throughout this manual.

Your safety also depends on you becoming familiar with the basic operation of your new mower. You can find complete instructions for this mower in the Operation Instruction section of this manual. We believe that using your mower safely, in a safe environment will give you great results!



A DANGER

This machine is designed for use on a closed cab tractor only! If your tractor has an open cab, then it MUST be equipped with operator protective equipment in the form of shielding from thrown objects and Roll Over Protective Structure (ROPS) to operate this equipment safely.



L DANGER

Rotary mowers have the inherent ability to throw debris considerable distances when the blades are allowed to strike foreign objects. The operator must use caution or serious injury may result. Be sure bystanders are at a safe distance at all times when the cutter is in use.



MARNING

Always keep your tractor level as you reach over ditches, etc. Be careful to keep ample distance between the rear tire and the top of the ditch bank to avoid a cave-in of the bank.



WARNING

Failure to keep the tractor level may result in loss of traction, tipping, rollover, property damage, personal injury or death.



WARNING

Never stand, or allow others to stand, under the boom or mowerhead at any time. Never park the unit without placing the mowerhead squarely and firmly on the

ground. Serious injury or death by crushing may occur in case of hydraulic failure.



LA DANGER

Do not look under the mowerhead or attempt to remove objects or branches from under the mowerhead while the tractor is running. Serious injury, loss of limb or death may result.



DANGER

Do not reach under the mowerhead at any time. Cutting blades may cause serious injury, loss of limb or disfigurement.



MARNING

Never use the mower for a crane or lifting device of any kind. It is not designed for this purpose. Serious damage to unit may occur. Serious bodily injury may be incurred from this misuse.



WARNING

Never use the mower for a man-lift or personnel lift. It is not designed for this purpose. Serious damage to unit may occur. Serious bodily injury may be incurred from this misuse.



DANGER

Never operate the mower within 10 feet of overhead power lines or utility lines. Do not trim trees with power lines running through them. Serious injury or death by electrocution may occur.



WARNING

Never allow the mower to impact rock piles, piles of gravel, steel guardrails or concrete abutments. Contact with these objects could cause blade failure. Serious machine damage, property damage or bodily injury may occur. Check the area for these items before mowing.



A DANGER

Never attempt to use the mower to remove brush or trees larger than 4 inches in diameter. Failure to use caution when cutting trees, may lead to the tree falling on the mower deck and tipping the tractor over.

Safety Decals

Your Hardee mower ships with all safety decals in place. They are located in areas on the mower that are potentially hazardous. Please locate, read and follow the information you find on these decals.

By law, you must replace any safety decals that are damaged or missing. You can order replacement decals from any local Hardee dealer. Just ask for part number 15845.

To apply the replacement decals:

- Clean the surface to place the new decal.
- Peel the decal away from the paper backing.
- Press firmly onto the clean surface.
- Squeeze out any air pockets using a straight edge.



Deck



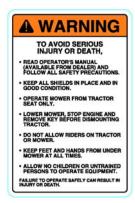
Danger - Thrown Object



Danger - Rotating Driveline



Weight Box



Operating Safety and General Instruction



Warning – Thrown Object (PN 11005)

Safety Decals, continued



A WARNING

ROTATING COMPONENTS

Do not operate without covers in place.

Warning – Rotating Components

Deck



Hitch Frame



- Do not stand between implement and moving tractor.
- Stop tractor engine and set park brake before installing pins.

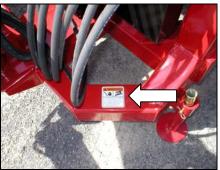
Danger - Crushing Hazard



Hitch Frame



Warning – High Pressure Fluid Hazard



Hitch Frame



Deck

Safety Decals, continued







Deck Linkage

Deck Linkage

1st Stage Boom





Warning - Pinch Point



BLADE ROTATION

Blade Rotation









Danger - Crushing Hazard

Safety Decals, continued





Deck

Danger - Keep Clear



Hitch Frame







Danger - Electrocution, Falling and Crushing Hazard



Deck



Danger - Exposed Blades



Deck - Front/Rear

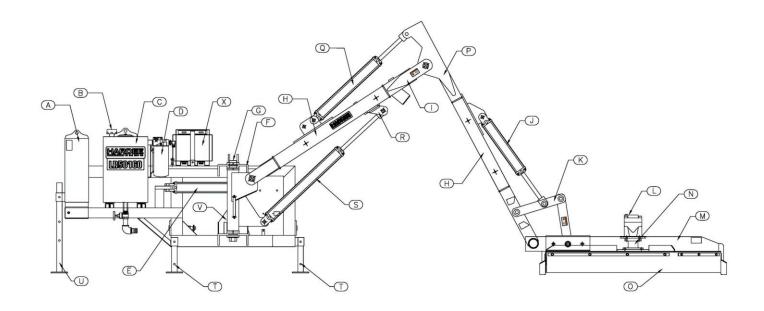


Weight Box - Front/Rear

15852 – Red Reflector, Rear (Not Shown)

15853 - Yellow Reflector, Front

Component Identification and Terminology



Α	Weight Box	M	Deck
В	Flow Ezy Breather	N	Motor Drive Housing
С	Oil Tank	0	Rubber Shielding
D	Return Filter	Р	2 nd Stage (Reach) Boom
Е	Swing Cylinder	Q	2 nd Stage Cylinder
F	Hitch Frame	R	Lift Break-Away
G	Swing Post	S	1 st Stage Cylinder
Н	Hose Guard	T	Short Stand
1	1 st Stage (Lift) Boom	U	Long Stand
J	Deck Cylinder	V	Hydraulic Pump
K	Deck Linkage	Χ	Oil Cooler
L	Hydraulic Motor		

Tractor Requirements

The Long Reach Mower you have purchased is designed for use with 90 horsepower; 4-wheel drive or 100 horsepower; 2-wheel drive and above tractors, equipped with a 540 RPM or 1000 RPM rear power take-off (PTO).

Your tractor must also be equipped with a standard hitch. A category 2 or 3 quick hitch can also be used with this mower.



To insure stability of your tractor, the rear tires should be spaced at their widest setting. We recommend six feet or wider. You should also add ballast to maintain proper steering control and balance. In addition, unless your tractor is 4-wheel drive, you may also need to add front weights. Please refer to the operator's manual for your tractor to determine the correct setup.



L DANGER

This machine is designed for use on a closed cab tractor only! If your tractor has an open cab, then it MUST be equipped with operator protective equipment in the form of shielding from thrown objects and Roll Over Protective Structure (ROPS) to operate this equipment safely.

Driveshaft Installation

The make of your tractor will determine the length of driveshaft you require to connect from the end of the pump shaft to the PTO connection of your tractor. This step may require cutting the standard driveshaft included with the Hardee mower. We recommend contacting your local Hardee dealer for assistance.

Driveshaft Installation on Pump Shaft

Refer to Figure 1 for reference

- ✓ Verify that driveshaft is the proper length.
- ✓ Grease both pump shaft and driveshaft.
- Attach equipment end of driveshaft to pump. Tractor end has a figure of a tractor stamped onto the guard.
- Rotate driveshaft to line up holes for securing with the bolt and nut provided.
- ✓ Fix shaft guard to the mower using anti-rotation chain.



Figure 1

Tractor Hook-Up Procedures

✓ Hook Tractor 3-point hitch to mower hitch frame. The LR50160 is designed to work with a standard, category 2 or 3 quick hitch.



MARNING

Before leaving the tractor seat, always engage the tractor brake and/or set the transmission of the tractor in parking gear. Stop engine and remove key. Always make sure that no one is between the tractor and the mower when tractor is in motion.

- Attach driveline to tractor (PTO shaft). (See below for instructions)
 - Verify that the shaft is sufficiently lubed before attachment.
 - Verify that drive shaft is the proper length.
- Connect joystick to bulkhead connector on the wire cover panel of the controller.
- ✓ Connect joystick to 12-volt system. (Cigarette lighter plug provided with Joystick. Hardee dealer can supply receptacle).
- ✓ Raise all jack stands before moving mower.

Driveshaft Installation on PTO



WARNING

Never attempt any checks, repairs or adjustments with the tractor engine running or the PTO engaged. Adjustment of rotating parts with tractor engine running may result in severe personal injury or death if the PTO accidentally engages.

- Lift tractor PTO guard.
- Pull U-joint guard back along driveshaft.
- Press driveshaft yoke plunger in and slip driveshaft U-joint voke onto splined PTO shaft. Ensure that yoke plunger returns to locked position.
- Position U-joint guard over driveshaft U-joint.
- Lower tractor PTO guard.
- Fix shaft guard to tractor with anti-rotation chain.

Hydraulic System Setup



MIMPORTANT.

The hydraulic system setup information contained in the following sections should be used only as a guide. Consult your local Hardee dealer or mower manufacturer for more detailed information.

Working Safely with Hydraulic Lines

Purge all air from hydraulic system before attempting to raise or lower the mower boom and deck.



DANGER

Stand clear if lowering or raising deck, hydraulic deck can fall suddenly from system failure.



A DANGER

Do not use your hand or skin to check for hydraulic leaks, use cardboard or wood. High-pressure oil leaks can penetrate skin causing injury and gangrene. Consult a doctor immediately. Always wear safety goggles when working around high-pressure lines.

Description of Operation

The LR50160 is set-up at the factory as a selfcontained hydraulic system. This means that the mower pump powers ALL hydraulic functions.

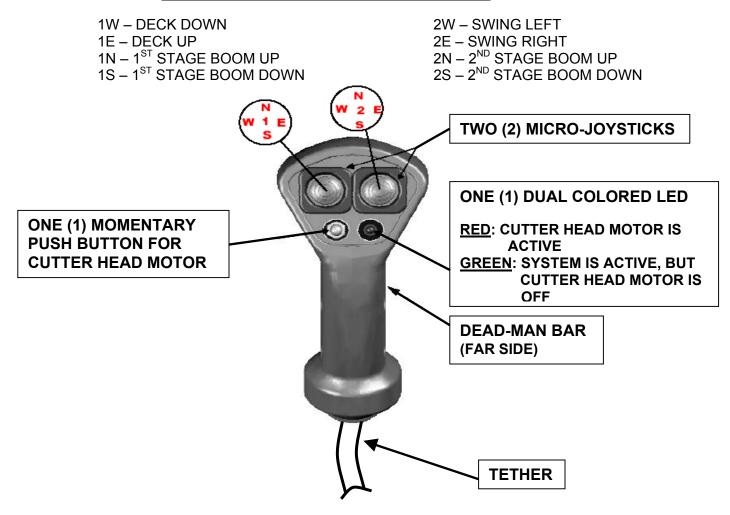
A Programmable Processor (Refer to Page 25) controls four cylinder functions (swing, first stage boom lift, second stage boom lift, and mower deck tilt) and one motor function which drives the mower head. A single tethered handheld grip serves as the operator input. The grip includes a dead-man bar, a left twoaxis thumb controlled proportional joystick, a right twoaxis thumb controlled proportional joystick and a momentary switch controlling a latching circuit turning the mower head motor on and off. A proximity switch is used to decelerate the swing velocity near both stroke ends.

Joystick Functions

- ✓ Left X-axis (horizontal) controls Deck Down (W) and Deck Up (E).
- Left Y-axis (vertical) controls First Stage Boom Up (N) and Boom Down (S).
- Right X-axis (horizontal) controls Swing Left (W) and Swing Right (E). Proximity switch decreases output to Swing by 50% when actuated.
- Right Y-axis (vertical) controls Second Stage Boom Up (N) and Boom Down (S).
- LED should be Red when mower head motor is active and Green when the system is active but the mower head is off. LED remains active if dead-man is released until system hibernates.
- Push Button controls mower head motor. Motor switches on when dead-man bar is depressed and push button is held for two seconds. Motor switches OFF when push button is instantly depressed or fifteen seconds after the dead-man bar is released.
- System becomes active when Dead-Man Bar is depressed for two seconds. Bar must remain depressed for all control functions to be active except for the fifteen second motor off delay mentioned above. System Hibernates after ten minutes of inactivity on the Dead-Man Bar.

Refer to Figure 2 for joystick functions on Page 10.

TETHERED GRIP WITH MICRO-JOYSTICKS



JOYSTICK RECALIBRATION

CLEAR CURRENT CALIBRATION

- 1.0 POWER UP THE CONTROLLER BOX WITH JOYSTICK CONNECTOR (ENGINE SHOULD BE SHUT OFF).
- 2.0 PULL "DEAD-MAN BAR" UNTIL GREEN LED COMES ON, THEN RELEASE "DEAD-MAN BAR".
- 3.0 HOLD DOWN THE CUTTER HEAD SWITCH (<u>ENGINE SHOULD BE SHUT OFF</u>) WHILE PUSHING THE LEFT JOYSTICK (1) UP AND THE RIGHT JOYSTICK (2) DOWN FOR 5-SECONDS. THE GREEN **LED** WILL BEGIN TO FLASH, INDICATING THE CALIBATION HAS BEEN RESET.

CALIBRATE JOYSTICK

- 4.0 -WITH JOYSTICK (1): PUSH AND HOLD IN EACH DIRECTION FOR 5 SECONDS EACH. N, S, W AND E
- 5.0 -WITH JOYSTICK (2): PUSH AND HOLD IN EACH DIRECTION FOR 5 SECONDS EACH. N, S, W AND E
- 6.0 -AFTER THE CALIBRATION HAS BEEN COMPLETED THE GREEN LED WILL STOP FLASHING.
- 7.0 -POWER DOWN THE CONTROLLER FOR 10 SECONDS AND THEN POWER UP THE SYSTEM AGAIN. PULL THE DEAD-MAN BAR FOR 2 SECONDS TO VERIFY THAT CALIBRATION WAS ACCEPTED (THE **LED** WILL BE A STEADY GREEN).
- NOTE: THE BOOM AND SWING FUCTIONS WILL NOT WORK UNTIL ALL POSITIONS OF THE JOYSTICKS ARE CALIBRATED.

Operation Instructions

During Operation



WARNING

Ensure that all bystanders are clear of the mower before starting tractor engine. Objects thrown by the mower blades can cause severe personal injury or death

Before any operation of the mower, be familiar with the locations and functions of the unit's controls. Being familiar with the mower and its controls will increase efficiency and reduce the possibility of serious injury or damage to the unit.

The operator should work slowly and carefully until he feels comfortable with the mower. Speed and skill will be attained much more easily if the necessary time is spent to familiarize yourself with the mower and its operation.

Get into the habit of completing a walkaround inspection before use. This procedure is a simple method of inspecting your unit's condition by walking around and looking at each component of the unit, including the tractor. This procedure has been used by airline pilots for many years as a final inspection before flight and is also used by long distance ground transportation drivers on buses and trucks. During the walkaround, you will visually search your units tire condition, look for hydraulic leaks, fuel leaks, inspect hose condition and condition of hydraulic cylinders. Look for loose or worn components, see that all guards are in place, check blade condition, look for broken or inoperative lights and determine that it is or is not operable before use. We recommend that you follow this procedure before start up.

Daily Start-Up Checklist					
Check	Section				
Check All Fluid Levels, Tractor & Mower, For best results, use Hardee hydraulic oil – part number 23333	-				
Grease Points	Page 15				
PTO Shaft, Check Grease	Page 15				
Blade Tightness	Page 16				

Operating Environment

Application Do's and Don'ts

There are obvious and hidden potential hazards in operating this mower. **REMEMBER!** This machine is often operated in rough terrain conditions that include gullies, holes, slopes and hidden obstructions. Serious injury or even death may occur unless care is taken to assure the safety of the operator and bystanders in the area.

Included here is a list of safety messages, which should be followed. Observing these messages and using common sense learned from experience help eliminate the hazards of operating this and other machinery.



DANGER

Read this manual and the manual for the tractor carefully to acquaint yourself with both machines before operating. REMEMBER, power-driven equipment should be operated only by those trained and familiar with the operation and instructed to do so. Working with unfamiliar equipment or in unfamiliar conditions can lead to accidents.



WARNING

Before leaving the tractor seat, always engage the tractor brake and/or set the transmission of the tractor in parking gear. Stop engine and remove key.



DANGER

Never allow riders on tractor or equipment. Falling off can cause serious injury or death.



WARNING

Worn or dull mower blades can cause excessive mower vibration resulting in damage to the gearbox and structural damage to the mower. You should replace or sharpen blades in pairs. Excessive vibration can cause rotating parts to break and fly off the mower, causing serious injury or death to the operator or bystanders.



B DANGER

Do not modify or alter this machine or any of its components or any equipment function without consulting HARDEE BY EVH Manufacturing Company.

Operation

Using Your Mower

Getting Started

You will need to spend some time getting the "feel" of your new mower. Spend time reviewing the following steps before using your mower for the first time. The time that you take will greatly enhance your ability to get the desired results when you begin mowing.

- Locate the tethered grip mounted on the right side of the tractor and move the two joysticks through the positions shown on the instruction decal.
- ✓ The next step is to attach the mower to the tractor, see the hook-up procedures on page 8 for complete instructions. After you have the mower attached, double check to ensure that no part of the tractor is in contact with the mower.
- Next, follow the instructions for installing the driveshaft. Check to see that all PTO guards are in place correctly.
- ✓ Connect joystick cable to the bulkhead connector on the wire cover box. Make sure that all hoses and the joystick connection cable will not contact the PTO shaft. Use velcro straps to tie pendant cable to top link.
- ✓ Check the blades for sharpness. Check the blade carrier castle nut and both blade bolts for tightness. Verify that the gate valve under the oil tank is "on". The mower is shipped with the gate valve in the "off" position.



🔼 Danger

Before proceeding, make sure that no other persons are in close proximity to the mower!

- ✓ With all controls in neutral, the tractor in park, the throttle in idle position and the joystick power switch off... Start the tractor engine.
- ✓ Slowly engage the PTO shaft.
- Now with the mower under power, practice using the joystick to control the movement of the mowerhead and boom arms.

Joystick Control

 Turn "Power On" switch located to the right of the joystick control handle, "on". After you feel comfortable with the basic mower control, the next step is to start the blades.

 Hold lower left-hand button for (2) two seconds or unit LED turns red.



Danger

Do not change the blade rotation direction! Blades must rotate in the clockwise direction indicated by the rotation decal on the mower deck.

- After the mower is running smoothly, increase the tractor to 800 PTO RPM (Max.1000 RPM) and lift the mowerhead off the ground. Swing the mowerhead to the mowing position, which is three 'o clock on the right side of your tractor. (If moving in reverse, swing deck back 15°).
- Release the tractor from park and put the transmission in low range. You are now in mowing mode and are underway.

Operation

The terrain and the kind of material being cut will determine your ground speed. Remember that you will need to raise and lower the mowerhead to follow the ground contour you are cutting.

Boom Breakaway

The LR50160 is designed with an automatic breakaway system to protect the mower booms. This works when the mowerhead contacts a solid obstruction or the mowerhead is "grounded" while the tractor is in motion. The breakaway is activated through the hydraulic valve and will function mowing both forward and backward.

When the mowerhead strikes a solid object the booms will begin to break back, IMMEDIATELY stop your tractor and adjust the position of the booms to clear the object.

If you "ground" the mowerhead and the booms begin to break back, simply lift the boom slightly to free the mowerhead, then swing the boom back into normal mowing position. See figure 2

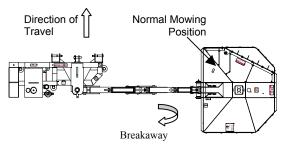


Figure 2

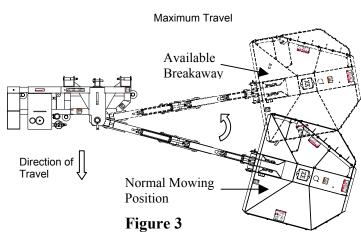
Mowing in Reverse

Your Hardee unit can cut as easily when the tractor is moving in reverse as forward. The breakaway protection works in the same way. The only difference being you must swing the booms to the rear 10 – 15 degrees. This will allow for more boom breakaway travel. This space is critical so as not to bottom-out the boom arm. See figure 3



Caution

You will do severe damage to your mower if you allow the boom arm to reach the bottoming-out point!





🕰 Caution

You must allow for the extra boom travel when mowing in reverse. See figure 3. If you have any questions about these instructions, please ask your local Hardee dealer immediately! Warranty claims for equipment used improperly will not be accepted.

Side Dressing Trees

The design of your heavy-duty brush mower will allow you to "side dress" trees if needed. To do this, raise the booms to the desired height and tilt the mowerhead to the vertical position. With the blades "on" move forward slowly, removing only approximately 12 inches of material per pass.



A DANGER

Never operate the mower within 10 feet of overhead power lines or utility lines. Do not trim trees with power lines running through them. Serious injury or death by electrocution may occur.

Cutting Larger Brush and Trees

A unique feature on the LR50160 is the mowerhead "HINGED GATE". The "HINGED GATE" is used when you need to remove trees as large as 4 inches in diameter. This is accomplished in the following manner:

- ✓ Be sure that the mower blades and tractor are turned "OFF".
- ✓ Unlock the "HINGED GATE" by removing the two bolts. *Refer to Figure 5 & 6 on Page 14.*
- ✓ Replace one bolt on the main deck for storage and use the second bolt to lock the gate in its raised up position.



Figure 5

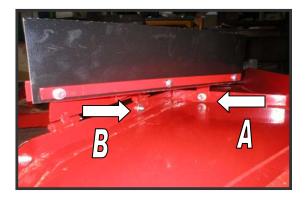


Figure 6

Figure 6 shows the two sets of bolts, nuts and washers that go on the "HINGED GATE". Bolt A is used to lockdown the hinged gates to the LR50160 DECK when cutting trees and bolt B is tightened onto the deck for storage during the tree-cutting process.



Never attempt to use the cutter to remove brush or trees larger than 4 inches in diameter. Failure to use caution when cutting trees, may lead to the tree falling on the cutter deck and tipping the tractor over. We recommend removing small sections at a time, no more than two or three feet in length per pass. See fig. 5.

Unhook and Post Use Care

Before unhooking the tractor from your mower, always clean the unit thoroughly to remove any grass, mud or debris. This mower should always be stored on a hard level surface.

Unhooking the LR50160

- ✓ To unhook from your unit, first lower all jack stands to the storage position.
- ✓ Lower the tractor lift arms so that the mower will rest firmly and evenly on all jack stands.
- ✓ Lower the boom arms and mower deck so that they too rest firmly on the ground.
- ✓ Be sure to relieve all hydraulic pressure on the boom arms and deck before unhooking.
- ✓ Disconnect driveshaft from tractor.
- Disconnect joystick cable at the bulkhead connector on the wire cover box.
- ✓ Unhook tractor hitch from 3-point frame on mower

POST USE CARE

 Never leave the driveshaft hanging down and touching the ground.

Maintenance and Service Schedule

This section is dedicated to the maintenance of the LR50160. As with any piece of equipment, the performance and life span depends on the proper operation and maintenance.

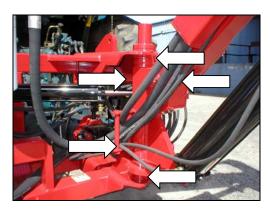


DANGER

Never attempt any checks, repairs or adjustments with tractor engine running or the power take-off engaged. Adjustment of rotating parts while the tractor engine is running can result in serious personal injury or death if the PTO accidentally engages.

First Stage Boom

Inject with heavy multi-purpose grease. There are five grease fittings on the swing post.

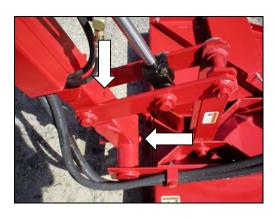


First Stage Boom to Second Stage Boom Inject with heavy multi-purpose grease. There is a grease fitting at every hinge point.



Deck and Second Stage Boom

Inject with heavy multi-purpose grease.



Hydraulic Motor Housing Assembly

Locate fitting on motor housing. Inject with 90W gear oil.



Greasing PTO Driveshaft to Pump

Remove PTO shaft from mower before greasing. Use heavy multi-purpose grease at all grease fitting and on shaft. Remember to grease the shield grease fittings as well as the u-joints.



<u>Inspection and Replacement of Blades</u>

The mowing blades on the Hardee mower are designed and made to exact specifications and should be replaced with only original Hardee parts. Always replace blades in pairs to retain balance on the blade holder. Never weld the blades, as this will change the temper of the steel. Never modify the blades. Check for cross sectional thickness (5/8") and deterioration of blades. Replace as necessary.

When the replacement of mower blade is required, a few rules should be followed:

- · Replace blades in pairs.
- Inspect bolt holes.
- If bolt holes are elongated, replace blade holder.
 See instructions below.
- Cutting heavy brush causes excess stress on the blade bolts, because of this they will require inspection that is more frequent.
- When replacing blades always replace bolts and nuts. Never reuse blade bolts and nuts.

Inspection and Replacement of Blade Holder

Inspection

- ✓ First, completely extend boom. Rotate mower deck all the way up; drop boom until deck rests on ground. Switch off tractor, secure parking brake and remove key.
- When inspecting, pay particular attention to any small hairline cracks between spindle bolt hole and blade bolt holes. This indicates metal fatigue from severe abuse and holder must be replaced.
- ✓ Blade and spindle bolts and nuts should be checked daily.

Replacement

- ✓ Remove cotter pin and castle nut.
- With an assistant, carefully remove the blade holder.
- ✓ Then position the new blade holder in place.
- ✓ Replace the castle nut and cotter pin. See parts breakdown drawing on page 37 for reference.

Checking the Mower Head Relief Valve

The LR50160 is equipped with a mowerhead relief valve that comes pre-set from the factory. This valve is installed in the side of the manifold and identified with the number "3". Before checking the pressure on the valve, make certain that a clean filter is installed and that the reservoir contains the correct amount of hydraulic oil.

The procedure to check the pressure on the mower head relief is as follows:

- ✓ Start the tractor and with the tractor in park, place the mowerhead on the ground. Engage the tractor PTO to power the mower head and increase engine speed until 800 (Max. 1000) PTO RPM is reached. Allow the mower to run at this speed for 3 to 5 minutes.
- ✓ Disengage the PTO and stop tractor engine.
- ✓ Remove the motor pressure line ("MP") and plug it. Install a 5000 psi pressure gauge into the 4-M-SAE outlet ("GP") adjacent to the relief valve. Place the loose pressure line in a clean container to catch any spillage.



Caution

Be sure all fittings are tight before proceeding!

- ✓ Start the tractor engine and increase engine speed to 1200 **ENGINE** RPM. Engage tractor PTO and immediately observe the pressure reading and disengage tractor PTO. (If pressure reads 2700 psi (+/- 150 psi), you may proceed.)
- ✓ Increase tractor engine speed to 800 (Max.1000) PTO RPM. Engage tractor PTO and immediately observe the pressure reading and disengage tractor PTO.

The correct pressure setting is 2700 psi. If the reading is less than 2550 or more the 2850, contact your local Hardee dealer for assistance.



Caution

Never let the unit operate in the capped position for over 5 seconds. A reading can be obtained accurately in this amount of time.

Now you can remove the cap and gauge, and reinstall the pressure line.



ACAUTION

Never vary from the 2700-psi mowerhead pressure. Failure to comply with this specification will cause severe hydraulic heat, loss of power and damage to components.



A DANGER

Exceeding 2700 psi will cause premature hose failure (rupture), and possible bodily injury or property damage.

Cylinder Speeds

The LR50160 is equipped with a "Proportional Control" feature in the main control valve that allows the operator to control the piston speed of individual cylinders with the amount of movement on the thumb actuated joysticks.

Adjusting the Cylinder Control Valve

The LR50160 comes from the factory with the cylinder control valve pre-set at the proper pressures. There is a main relief (Item P), and seven individual cylinder counterbalance valves (Items 5D2; 5D1; 5C2; 5C1; 5B2; 5B1; 8A2; 8A1). The chart on page 18 lists the proper settings for these valves.

The procedure for checking the pressures on the cylinder control valve is as follows:

Cylinder Relief Valve (ITEM P)

- Rest the deck of the LR50160 on the ground to relieve all pressures on the hydraulic lines.
- With the tractor engine off and parking brake set, remove the hydraulic test port plug (see page 19 for gauge port locations). Install a 5000 psi pressure gauge with a SAE 4-M-ORB fitting into the hydraulic test port and place the gauge where you can easily see it from a safe distance.
- Start the tractor and bring the engine up to operating speed 800 (Max.1000) PTO RPM. Activate the joystick, raise the mower deck off the ground, and swing the boom so that it is straight behind the tractor.
- Activate the joystick in the "HEAD UP" position until the deck cylinder fully retracts. Continue to hold the joystick in this position for not more than 5 seconds at a time, and have someone read the pressure on the gauge.



M WARNING

While reading the gauge, be careful not to stand in an area where inadvertent movement of the booms could trap or crush you. If you fail to heed this warning, SERIOUS INJURY OR DEATH COULD OCCUR.

The correct pressure setting for the cylinder relief is 2500 psi.

To increase or decrease pressure, insert a 1/4" allenwrench into the adjusting stem at the top of the valve. Loosen the 3/4" lock nut at the base of the stem slightly, and then turn the adjusting stem to make your pressure change. Re-tighten the stem lock nut

Note: The allen-head adjusting stem increases pressure when turned clockwise and decreases pressure when turned counterclockwise. Pressure increases or decreases rapidly with only a slight movement. Move adjusting stem in increments of 1/4 turn or less.



ACAUTION

NEVER attempt to adjust the valve when in the "on" (loaded) position. Always make adjustments in the "off" (neutral) position with the tractor engine turned

When 2500 psi is obtained, retighten the jam nut. Then re-test the pressure to be sure 2500 psi is retained.

When the adjustment is complete, rest the cutter deck back on the ground to relieve pressure in the hydraulic lines. Remove the pressure gauge and re-install the hydraulic test port plug.

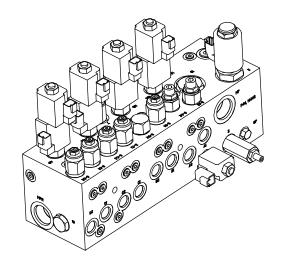
Individual Cylinder Counterbalance Valves (5D2; 5D1; 5C2; 5C1; 5B2; 5B1; 8A2; 8A1;)

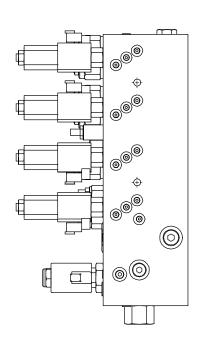
Each cylinder has counterbalance valves that provide both work port relief and load control. These valves are 100% inspected and pre-set from the factory to ensure the proper settings. Do not alter the settings on these valves.

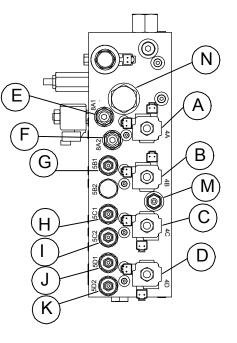
If you need assistance, contact your local Hardee dealer.

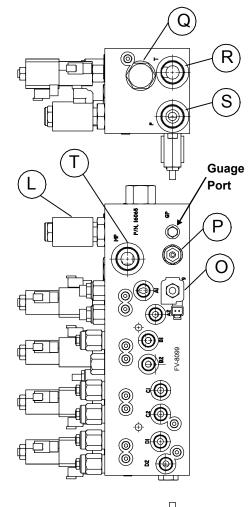
	LR50160 CONTROL VALVE PORT LISTING						
Item	EVH P/N		Description	Code	Setting	Torque	Coil Nut
А	16262 16263	Stem Coil	Solenoid Valve (Deck Cyl. Control)	4A		25 ft lbs.	2.5 ft lbs.
В	16262 16263	Stem Coil	Solenoid Valve (II stg Boom Control)	4B		25 ft lbs.	2.5 ft lbs.
С	16262 16263	Stem Coil	Solenoid Valve (I stg Boom Control)	4C		25 ft lbs.	2.5 ft lbs.
D	16262 16263	Stem Coil	Solenoid Valve (Swing Control)	4D		25 ft lbs.	2.5 ft lbs.
E	162	58	Counterbalance Valve (Swing Right)	8A1	1300 PSI	35 ft lbs.	
F	162	58	Counterbalance Valve (Swing Left)	8A2	1300 PSI	35 ft lbs.	
G	162	56	Counterbalance Valve (1st Stage Up)	5B1	2500 PSI	35 ft lbs.	
Н	162	56	Counterbalance Valve (2nd Stage Down)	5C1	1800 PSI	35 ft lbs.	
I	162	56	Counterbalance Valve (2nd Stage Up)	5C2	3300 PSI	35 ft lbs.	
J	162	56	Counterbalance Valve (Deck Down)	5D1	1800 PSI	35 ft lbs.	
K	162		Counterbalance Valve (Deck UP)	5D2	3300 PSI	35 ft lbs.	
L	16523 16524	Stem Coil	Proportional Flow Control	2		50 ft lbs.	2.5 ft lbs.
М	1625		Cylinder Relief Valve	7	2500 PSI	25 ft lbs.	
N	N/A		Check Valve	13		130 ft lbs.	
0	16260 16261	Stem Coil	Solenoid Valve (Deck Motor Control)	9		22 ft lbs.	
Р	162		Main Relief	3	2700 PSI	37 ft lbs.	
Q	N/A		Pilot Opp. Dir. Valve	6		80 ft lbs.	2.5 ft lbs.
R	N/A		Return Port	Т			
S	N/A		Pump Port	Р			
T	N/A		Deck Motor Pressure Port	MP			
U	N/A		Deck Motor Return Port	MPR			
NOT SHOWN	1649		MAIN CONTROLLER				
NOT SHOWN	16278		JOYSTICK WITH WIRE HARNESS				
NOT SHOWN	/N 16249		PROX SENSOR FOR SWING				
NOT SHOWN	1649	97	HITCH FRAME WIRING HARNESS FOR MAIN CONTROLLER				
NOT SHOWN	1663	37	Single Micro Joysticks for 16278 Joystick				
NOT SHOWN	1618	31	Wire Harness for HR2360/LR50160 16278 Joystick				

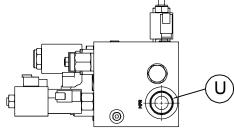
CONTROL VALVE PORT SCHEMATIC



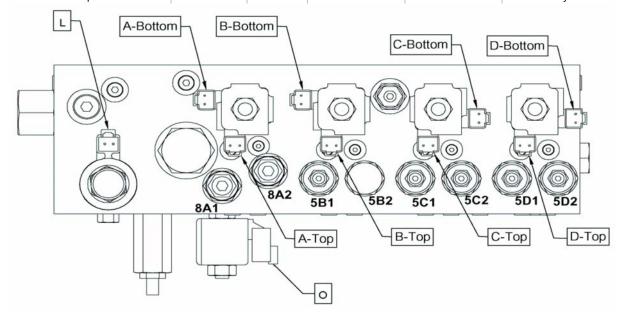








LR50160 Valve / Joystick Wiring Schematic						
Function	Valve Port	Coil	Wire Color (+)	Connector No.	Handle Position	
Swing (Boom) Right	8A1	A - Top	White	C10	Right (E)	
Swing (Boom) Left	8A2	A - Bottom	White	C9	Left (W)	
1st Stage Up	5B1	B - Top	White	C17	Up (N)	
1st Stage Down	5B2	B - Bottom	White	C16	Down (S)	
2nd Stage Down	5C1	C - Top	White	C12	Down (S)	
2nd Stage Up	5C2	C - Bottom	White	C11	Up (N)	
Deck Down	5D1	D - Top	White	C15	Left (W)	
Deck Up	5D2	D - Bottom	White	C14	Right (E)	
Deck Motor	9	0	Black	C19	Any	
Proportional Control	2	L	Black	C20	Any	



Routine Maintenance Checklist

Interval	Item	Check	Pube	Change	Comments
	Pump Drive Shaft		•		
	Pivot Points		•		
	Grease Fittings		•		
	Hydraulic Fluid Level	•			
Daily Or 10	Blades	•			Change If Damaged
Hours	Blade Bolts (Blade To Blade Holder)	•			Torque to Spec. on Blade Holder Breakdown
	Blade Holder Nut	•			Torque to Spec. on LR50160 - Parts Breakdown
	Spindle Bolts (Spindle To Deck)	•			
	Main Frame And Deck Bolts	•			
	Rubber Shielding	•			Change If Damaged
Weekly Or 50	Hydraulic Return Filter			•	Change After 1st 50 Hours, Then Every 500 Hours
Hours	Hydraulic Fittings	•			
Monthly Or 150	Tank Breather	•			
Hours	Hydraulic Fluid Level	•			
Seasonal Or 500 Hours	In Tank And Return Hydraulic Filters			•	

Troubleshooting Guide

Hydraulic System, Blade System, Pump, Motor, Fluid Lines

Problem	Possible Cause	Solution / Correction
Cylinder Will Not Operate	No Power To Joystick	Repair / Replace Connections
	Fuse Blown Inside Lighter Plug	Replace Fuse
	Joystick Not Connected To A 12-Volt System	Connect To 12-Volt Power Supply
	Joystick Not Connected To Valve	Examine Bulkhead Connection To Mower
	Proportional Valve Not Functioning	Repair Electrical Connections To
		Solenoid Or Replace Solenoid
Head Drifts Back When In Operation	Improper Counter Balance Valve Setting	Adjust Counter Balance Valves To Specifications (Refer To Pages 18 - 19)
	Cylinder Leakage	Repair / Replace Cylinders
Boom Drifts Down	Improper Counter Balance Valve Setting	Adjust Counter Balance Valves To Specifications (Refer To Pages 18 - 19)
	Cylinder Leakage	Repair / Replace Cylinders
Leaking Motor	Motor Seal Blown	Repair / Replace Seal And Check Filter For Blockage (Repair / Replace Filter)
Blades Loose Speed In Mowing	Improper Relief Valve Setting	Check Relief Valve Setting (Refer To Pages 18-19)
		Repair / Replace Relief Valve
	Proportional Valve	Check for trash or Replace
	Poppet Valve in Motor	Check/Replace Poppet valves in motor
Pump Whines	Worn Or Damaged Pump	Repair / Replace Pump (Make sure gate valve is open)
	Improper Oil In System	Replace Oil
		Requires Hardee Oil Part NO 23333 Or Comparable Oil With Proper Viscosity
	Pressure Setting On Relief Valve Too Low	Check Relief Valve Setting (Refer To Pages 18-19)
Motor Whines	Worn Or Damaged Motor	Repair / Replace Motor
	Improper Oil In System	Replace Oil
		Requires Hardee Oil Part NO 23333 Or Comparable Oil With Proper Viscosity
	Pressure Setting On Relief Valve Too Low	Check Relief Valve Setting (Refer To Page 18)
Motor Seal Continually Blows Out	Internal Poppet Valve Damaged	Replace Poppet Valves
Unit Vibrates Severely	Broken Blade	Replace Blades, Blade Bolts And Nuts (Refer To Page 16)
	Mismatched/Unbalanced Blades	Refer to Page 16
	Blade Holder Loose	Repair / Replace Blade Holder (Refer To Page 16)
	Loose Output Shaft	Repair / Replace Shaft's Bearings In Mower Head Housing
Mower Head Grinds And Roars	Worn Bearings Or Improper Lubrication In	Repair / Replace Components (Bearing,
When Operating	Mower Hydraulic Motor Housing	Seals And Housing) As Required

Troubleshooting Guide, continued

Hydraulic System, Blade System, Pump, Motor, Fluid Lines

Problem	Possible Cause	Solution / Correction
Individual Cylinders Leak Down	Blown Or Worn Cylinder Packing	Repair / Replace Cylinder
Relief Valve Will Not Adjust To Specifications	Defective Or Worn Valve Seat	Repair / Replace Relief Valve And Adjust To Specifications
	Worn Pump	Replace Pump
	Gate Valve Closed	Open Gate Valve
	Hydraulic Valve Cracked Internally	Repair / Replace Valve
	Improper Oil	Repair / Replace Oil (Use Hardee Oil Part No. 23333)
No Power To Control Box	No Power To Joystick / Joystick Not Connected To A 12-Volt System	Connect To 12-Volt Power Supply
	Improper Connection To Joystick	Repair / Replace Connections
	Fuse Blown Inside Cigarette Lighter Plug	Replace Fuse
Filter Gauge Is In The Red At All Times	Filter Restricted	Repair / Replace Filter
	Bad Gauge	Repair / Replace Gauge
	Hydraulic Oil Too Heavy For Region Or Climate	Replace Oil
PTO Shaft Won't Telescope	PTO Shaft Not Lubed Properly	Lube Driveshaft (Per Daily Routine Check Sheet On Page 15)
	Bent Shaft	Replace PTO Shaft
Excessive Slack In Boom Hinges	Pins Worn	Repair / Replace Pins
Beams Squeak When Operating	No Lubrication Or Improper Lubrication	Lube Hinge Points (Per Instructions On Page 15)
	Defective Lube Fittings	Repair / Replace Fittings
Boom Operates Erratically	Speed Is Too Fast	Call HARDEE Dealer
	Defective Controller	Check Blink Codes on Page 24
	Air In Lines	Purge Hydraulic Lines
	Proportional Valve	Trash in Valve
Blades Won't Start-Up	Oil Flow Restricted	Open Gate Valve
		Repair / Replace Hydraulic Lines
		Replace In-Tank Filter
	Blade Off/On Switch or Electric Circuit	Check for 12-volts at Coil
	Proportional Valve	Trash in Valve
		Check Coil

Fault Codes for Status LED

Blink Code	Reason for Fault	Corrective Action
21	Left Joystick X axis Voltage out of range	Check Joystick and wires
22	Left Joystick Y axis Voltage out of range	Check Joystick and wires
23	Right Joystick X axis Voltage out of range	Check Joystick and wires
24	Right Joystick Y axis Voltage out of range	Check Joystick and wires
25	Left X axis No cal	Recalibrate the Joysticks
26	Left Y axis No cal	Recalibrate the Joysticks
27	Right X axis No cal	Recalibrate the Joysticks
28	Right Y axis No cal	Recalibrate the Joysticks
31	Stage 1 Down/Stage 2 Down Output Open or Short Circuit	Check valve coil and wires
32	Proportional Unloader Output Open or Short Circuit	Check valve coil and wires
33	Head Down/Swing Right Output Open or Short Circuit	Check valve coil and wires
34	Head Up/Swing Left Valve Output Open or Short Circuit	Check valve coil and wires
35	Cutter Head Motor Valve Output Open or Short Circuit	Check valve coil and wires
36	LED Output Open or Short Circuit	Check valve coil and wires
37	Stage 1 Up/Stage 2 Up Output Open or Short Circuit	Check valve coil and wires
38	Relay Driver Output Open or Short Circuit	Check relay and wires

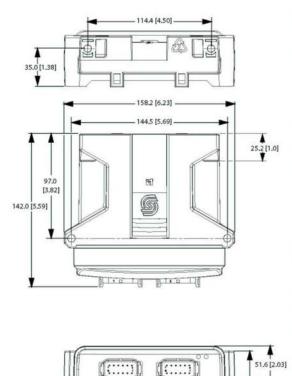
How to interpret the "BLINK CODE":

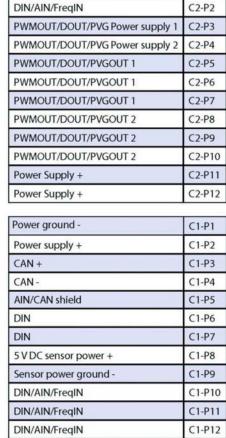
On the bottom of the Controller Box, locate two (2) LED's; one Red; one Green. Whenever the red LED lights up you may see the following "BLINKS":

- (2) Red "BLINKS" pause (1) Red "BLINK" = "BLINK CODE" 21
- (3) Red "BLINKS" pause (6) Red "BLINKS" = "BLINK CODE" 36 ETC.
- Now check "Reason for Fault" and "Corrective Action" opposite the corresponding "BLINK CODE".

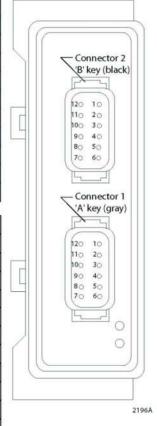
MC024-020-00000 PLUS+1 CONTROLLER

Dimensions and Pin Assignment





DIN/AIN/FreqIN



MC024-020-00000 mounting dimensions

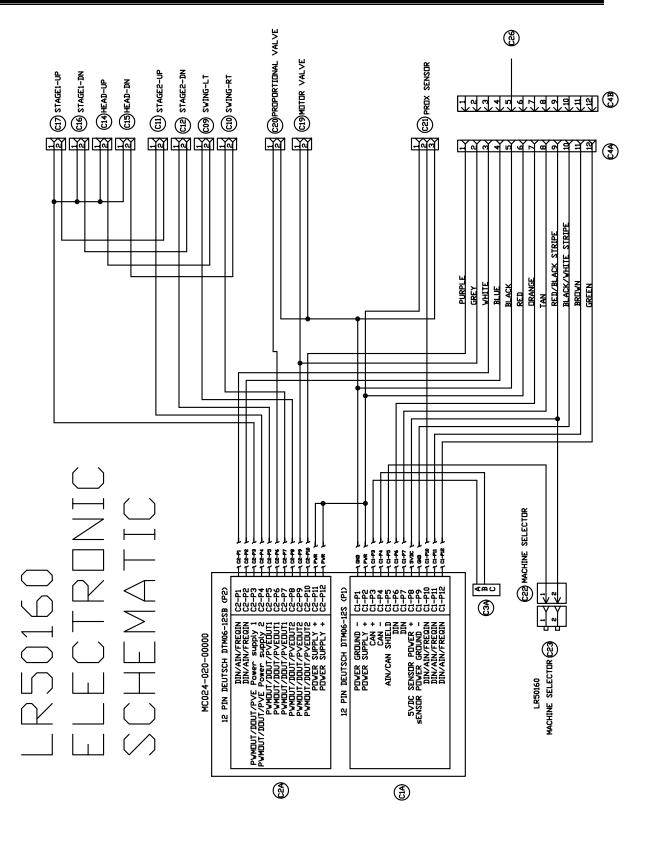
2195A

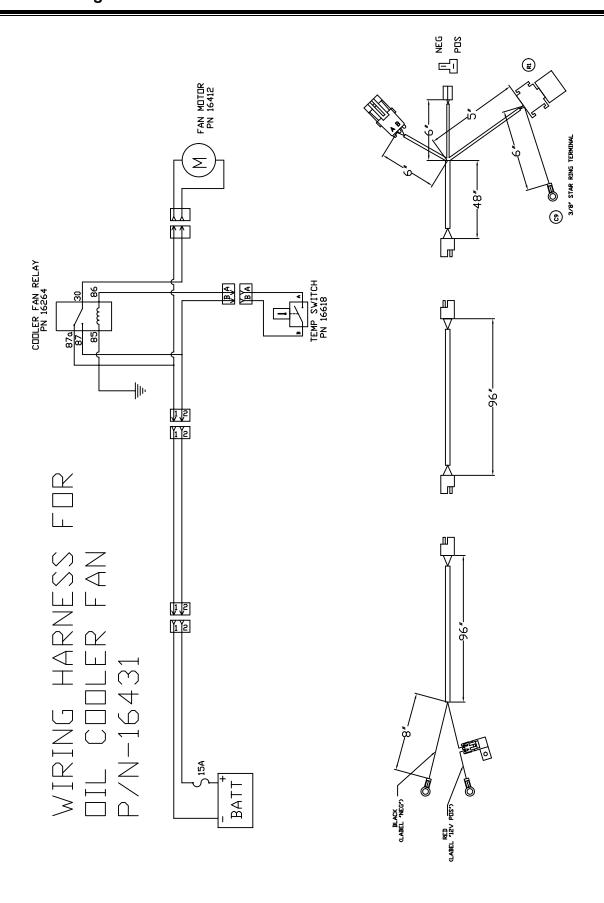
MC024-020-00000 24 pin connector

C2-P1

Specifications

Product Parameters	
Supply voltage:	9 to 36 V
Operating temperature (ambient):	-40 to 70° C
Storage temperature:	-40 to 85° C
IP rating:	IP 67
EMI/RFI rating:	100 V/M
Weight:	0.40 kg (0.88 lb)
Vibration:	IEC 60068-2-64
Shock:	IEC 60068-2-27 test Ea
Maximum current, sourcing:	24 A
Maximum current, sinking:	8 A

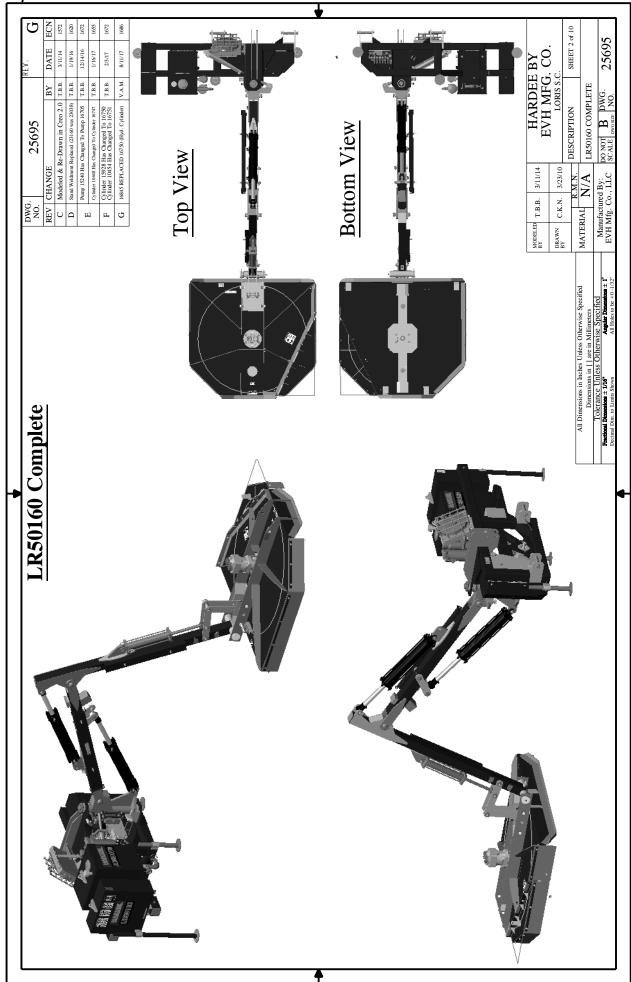




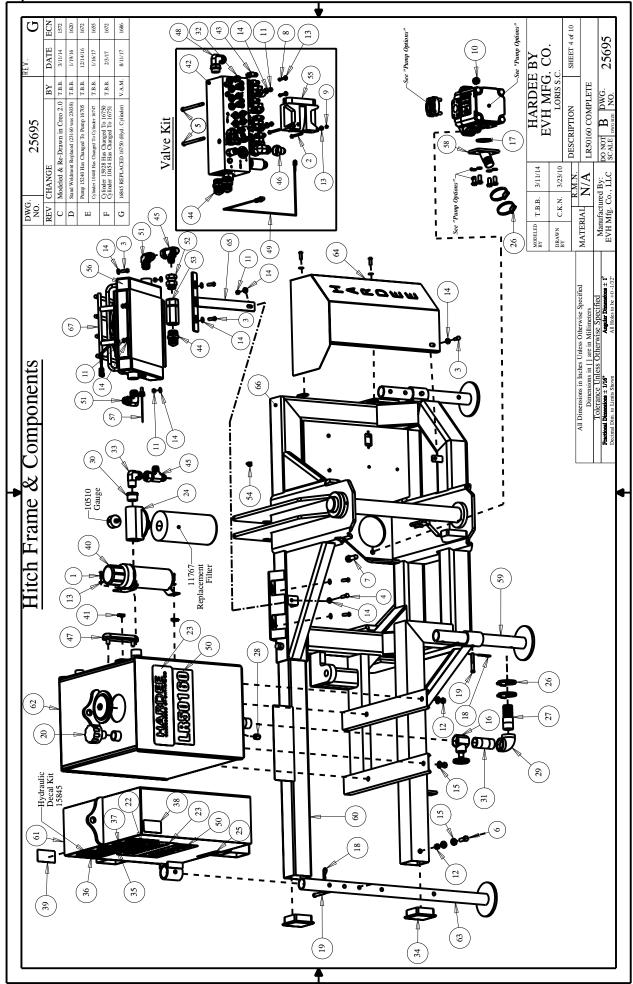
Summary of Specifications

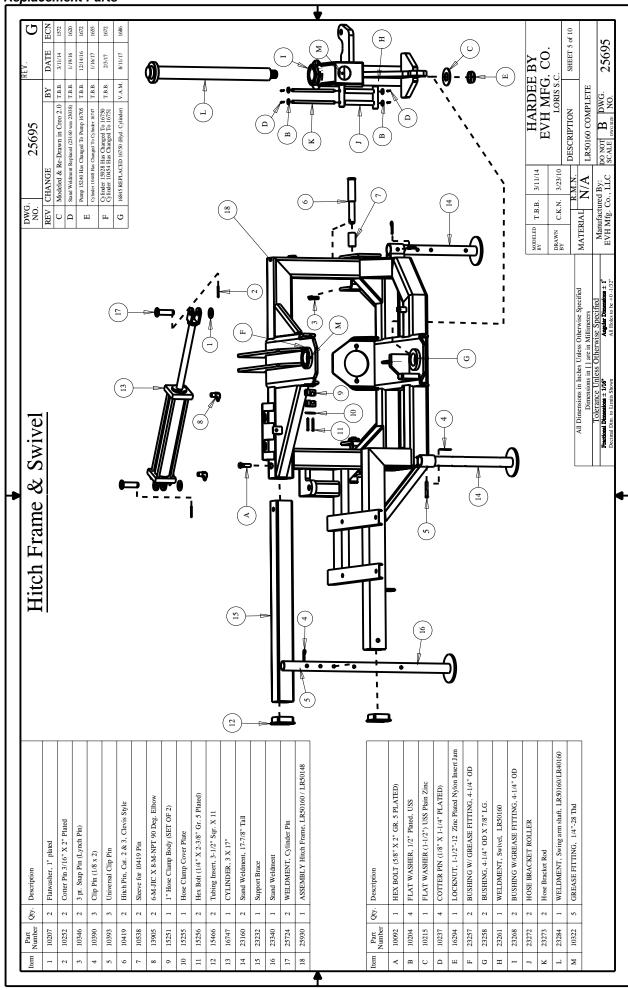
Model	LR50160
Approximate Weight (lbs.)	Approximately 2,800 lbs Ready To Mow
Blade Tip Speed (ft/min)	540 PTO – 16,096 ft/min with pump # 22758 1000 PTO – 16,210 ft/min with pump # 22759
Blades	Heavy 5/8" Thick - Free Swinging
Mowing Capacity / Suggested Usage	Grass, Heavy Brush Up To 4" In Diameter
Mowing Width	60"
Deck Height	8 1/8"
Deck Thickness	10 Gauge
Driveline	Category 3
Driveline Protection	Hydraulic Relief Valve
Hitch	Standard Hitch, Category 2 Or 3 Quick Hitch
Motor	Hydraulic Vane Motor
Overall Length	272"
Overall Width	68"
Transport Width	86"
PTO Operating Speed	540 OR 1000 RPM
Pump	Hydraulic Spring Loaded Vane Pump
Rubber Shielding	Standard – Front & Rear
Skids	Standard – Weld On
Tractor HP Required	80 And Up
Hydraulic Oil System Capacity	35 Gallons
Controls	Tethered/Pendant Joystick Grip

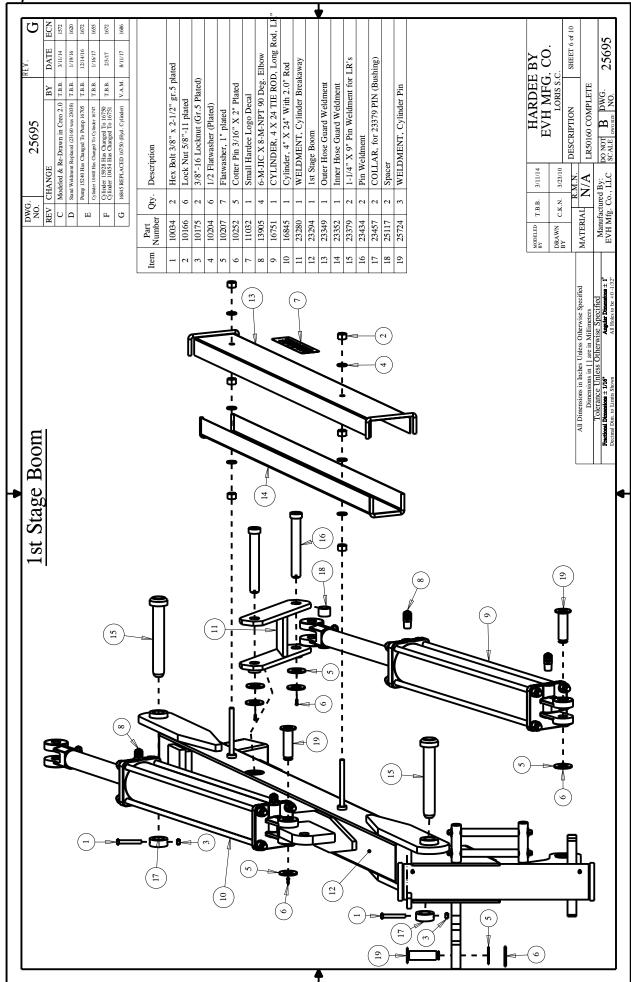
Names Name	Hex Bott, 1/4", 20 X 1" Gr. 5 Plated	50 11006 51 11010 52 11032 53 11675 54 1177 56 11880 57 11880 57 11880 60 1335 60 1335 60 13697 61 13758 62 1378 63 13902 64 13905 65 13974 66 15242 67 15251 70 15256 71 15326	Objects 1000PK, Indianal H Metal H Metal H Metal Elb Met	95 16084 96 16086 97 16100 98 16191 100 16249 101 16233 102 16354 103 16354 104 1633 106 1637 107 16390 109 16390 110 16491 111 16431 111 16431 111 16431 111 16431 111 16431 111 16431 111 16431 111 16431	100 100	138 23325 138 23345 140 23346 141 23345 144 23352 144 23352 144 23352 145 23361 146 23361 146 23361 146 23361 146 23361 146 23361 146 23361 146 23361 146 23361 146 23361 146 23361 146 23361 147 23361	0 0 0	NO. CHANGE BY	DATE ECON 3 ULM 1572 1121416 1673 1121416 1673 12217 1686 8 ULIT 1686
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10200 10200 10200 10200 10252 10335 10336 10346 10346 10348 10388 10388 10388 10390 10419			Hex Bolt (1/4 A 2-3/8 (CII Si	1 TEMPERATURE SWITCH	-	'	WELDMENT, 1" x 6 1/4" PIN	
10202 10202 10202 10204 10207 10335 10336 10336 10346 10346 10387 10388 10419 10419 10419		+			1 IEMPERATURE SWITCH	-	, ,	Pin Weldment	
10204 10204 10206 10207 10335 10335 10336 10346 10346 10388 10388 10490 10493 10419		_	\top	911	H	-	7	COLLAR, for 23379 PIN (Bushing)	
10204 10206 10207 10335 10336 10346 10346 10388 10388 10390 10419 10419	-	+	1 Danger Decal, Exposed Blades	_	2 CYLINDER, 3 X 17"	_	2	Spacer	
10207 10237 10335 10336 10339 10387 10388 10390 10419 10419	-	+	PRESSURE HOSE 3/8" >	_	CYLINDER, 4 X 24 TIE ROD, Long Rod, LR"	_	· ·	WELDMENT, Cylinder Pin	
10257 10335 10336 10346 10348 10348 10387 10390 10390 10419 10419 10419	_	75 15400	1 Lubing Insert, 3-1/2" Sqr. A 11	130 30031	Cylinder, 4" A 24" With 2.0" Kod	153 25/25	٠, .	WELDMEN1, Hardee Logo	
10335 10335 10336 10346 10373 10373 10387 10388 10390 10390 10419	-	76 15945	$^{-}$	120 20031	1 Short Daleing Blot	155 25041	- -	DI ADE HOI DEB WITH BI ADES 1 DE0140	
10336 10339 10346 10368 10373 10387 10390 10390 10419	+	÷	+		1 Short Belting Fig. 1 DB4060/LR50160 Rubber Belting Kir	-	-	BEADE HOLDER WITH BLADES, LESUIOU WEI DMFNT-OIL COOLER SUPPORT	
10339 10346 10368 10373 10387 10390 10390 10419	+	-	WARNING DECAL (KI	+	1 LR50160 Front Corner Belting	_		ASSEMBLY Hitch Frame, LR50160 / LR50148	
10346 10368 10373 10387 10380 10390 10419 10501	+	_	1 WARNING DECAL (KIT 15845)	_	1 LR40148 / LR50148 Belting Extension Kit	-	-	WELDMENT - FAN GUARD FOR OIL COOLER	
10368 10373 10387 10390 10393 10419 10501	3 pt. Snap Pin (Lynch Pin)	80 15845-15	1 DANGER DECAL (KIT 15845)	125 22781	1 LR50160 Deck Weldment (6 Bolt)				
10373 10387 10380 10390 10393 10419 10501	1-1/4" Gate Valve	81 15845-16	1 DANGER DECAL (KIT 15845)	126 22833	2 Fluid Connector	Γ			
10387 10388 10390 10393 10419 10501	Hydraulic Oil	82 15845-9	1 WARNING DECAL (KIT 15845)	127 23130	1 Pivot Sleeve				
10388 10390 10393 10419 10501	O-ring	83 15852	2 Red Reflector Decal	128 23131	1 End Cap Weldment				
10390 10393 10419 10501	\rightarrow	-+	\neg	_	2 Stand Weldment, 17-7/8" Tall		Note:	:	
10419	Clip Pin (1/8 x 2)	86 15860	1 Manual Holder 2 II-Nut 1/4"-20	130 23232	1 Support Brace 1 WEI DMENT Cylinder Breesbourge		This	s list of components is strict	v to be
10501	+	15910	+	_	2 Boom To Deck Bracket Weldment	T	vien	viewed as a "RILL OF MATERIALS"	"SIAI
10538	+	15968	+	+	+	1	of th	of the "COMPLETE" mower It is not	t is not
0000	2 Sleeve for 10419 Pin	89 16065	1 CONTROL VALVE & Joy Stick Kit	134 23292	1 PIN WELDMENT (1" x 5" LG)		rolor plos	of the Comit Letter money:	301 53
42 10582 1	PRESSURE HOSE 3/8" X 55" W/6-F-JIC	90 16067	1 PUMP - VALVE HOSE	135 23294	1 1st Stage Boom		121	onsnin dun on na	
43 10583 1	3/8" SAE 100 R1 X 125" W/6-F-JIC	91 16068	1 HOSE ASSY. VALVE TO TANK	136 23310	1 2nd Stage Boom		MODELED	T.B.B. 3/11/14	ΒY
44 10584 1	PRESSURE HOSE 3/8" X 210" W/6-F-JIC	92 16070	8 3/8" - 90DEG. SWIVEL NUT	137 23320	1 Cylinder Mount Weldment			EVH	00
-		16071					DRAWN	C.K.N. 3/23/10	
	PRESSURE HOSE 3/4" X 106" W/12-M-JIC	94 16077	3 Straight Fitting - 1"	_	All Dimensions in Inches Unless Otherwise Specified	Specified		1 1	SHEET 1 of 10
47 10646 1	\pm				Dimensions in Inches Offices Offices Offices Offices Offices of Dimensions in [] are in Millimeters	S. S.	MATERIAL	RIAL N/A LR50160 COMPLETE	
+	1 A 100 Pressure Hones SET				Tolerance Unless Otherwise Specified Provinal Dimensions ± 1/16* Assetter Dimension	cified Sincontine + 1	Mai	Manufactured By: DO NOT B DWG.	26605
	- III				Decimal Dim. to Limits Shown All Holes to be +0	to be +0 -1/32"	EVH	SCALE DWG SIZE	2007

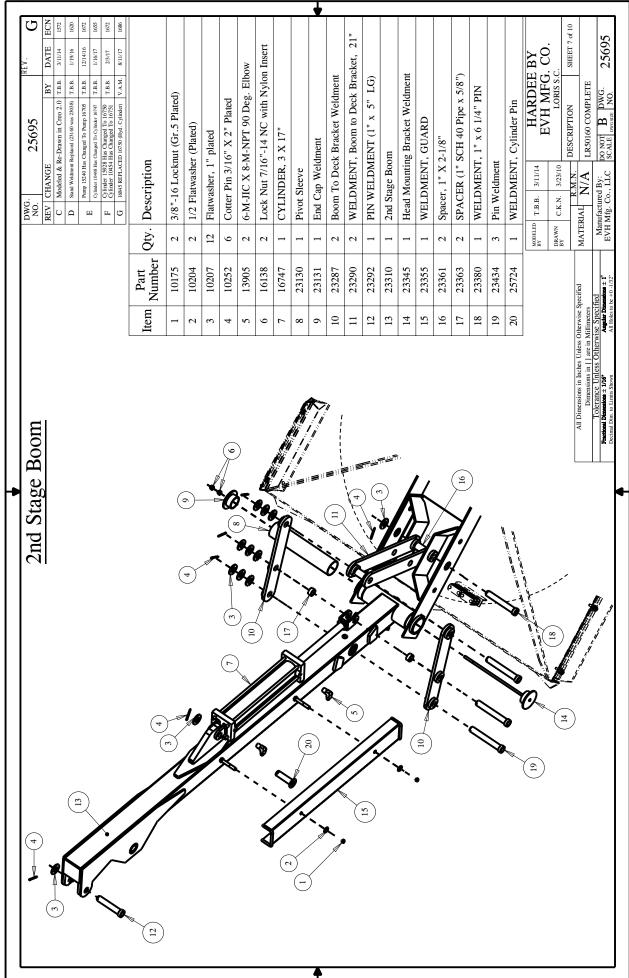


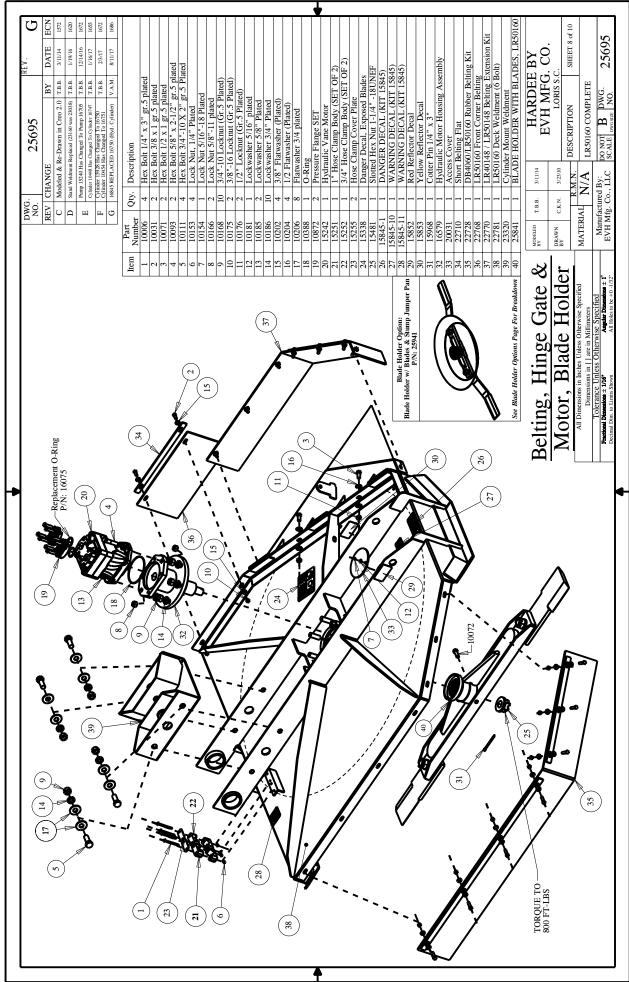
1 Percenting 2000	L	ف	Dorrt							
10002 1000	Item			Qty.	Description			H11	ch Frame & Components	DWG. 25695 G
10000 2 Richold 19.2 59 Shibada 29 Shiba	1	10(000	2	Hex Bolt, 1/4"-20 X 1" Gr.5 Plated	36	15845-16	1	DANGER DECAL (KIT 15845)	BY DATE
1003 11 Richard Strat Light Strate Lig	2	10	900	2	Hex Bolt 1/4" x 3" gr.5 plated	37	15845-9		WARNING DECAL (KIT 15845)	Modeled & Ke-Drawn in Creo 2.0 T.B.B. Stand Weldment Replaced (23160 was 23038) T.B.B.
1002 1 Received 59 1.12 gr. 5 gland 1839 1839 1839 1 Monta Medicar Decad 1939 1839 1	3	10(1031	11	Hex Bolt 3/8 x 1 gr.5 plated	38	15852	1	Red Reflector Decal	Pump 15240 Has Changed To Pump 16705 T.B.B. 12/14/16
1004 2 HEX MODEL COS N. C. OLA STATED) 44 18584 1 Monal Holder 1 1884 1 Monal Holder 1 1884 1	4	10(032		Hex Bolt 3/8 x 1-1/2 gr.5 plated	39	15853	1	Yellow Reflector Decal	Cylinder 10448 Has Changed To Cylinder 16747 T.B.B. Cylinder 15928 Has Changed To 16750 T.B.B.
10072 2 Heck Boll 124 11 245 5 glands 41 1800 2 Uchin 14/3 20 1 14 2	S	10(041		HEX BOLT (3/8" X 6" GR. 5 PLATED)	40	15854	1	Manual Holder	Cylinder 10454 Has Changed To 16751 1.D.D. 25311 16845 REPLACED 16750 JHvd Colindery V A M 8/11/17
0.002 2. Hax Pool 15 March 16 Marc	9	10(072		Hex Bolt 1/2 x 1 1/2 gr.5 plated	41	15860	2	U-Nut, 1/4"-20	(ample after on a second and a
10135 2 Intex Bolt-Diskoti, Abbud Cite 2 2007 3 2007-200EG SWIVEL NUTT 10105 2 Lock Nut 1.7 Planel Cite 2 1007 3 1008 2 2 2 2 2 2 2 2 2	7	10(092		Hex Bolt 5/8 x 2 gr.5 plated	42	16065	-1	CONTROL VALVE & Joy Stick Kit	
10153 2. Lock Nut. 4 10479 3 Standah Fining - 1. 10170 2 Standah Fining - 1. 10170 3 Standah Gr.	∞	10	135		HEX BOLT(M6x1x20MM GR.5 ZINC)	43	16070	∞	3/8" - 90DEG. SWIVEL NUT	
1011/16 2 Lock Mat 687 + 1.1 planetal 45 10584 2 Savier Nal. Bane 18-52 Page, Flate Col. 21 PRANS 1011/16 1	6	10	153		Lock Nut, 1/4" Plated	44	16077	3	Straight Fitting - 1"	
10072 1 38 1 10 10 10 10 10 10 10	10	10	166		Lock Nut 5/8"-11 plated	45	16084	2	Swivel Nut Run Tee - 37 Deg. Flare	
10176 6 177 Locken (CG.5 Flatch) 47 10100 1 Sight Conge S., With Thermomoter 10102 1 St. Planch Shareholder 1 Sight Conge S., With Thermomoter 1 St. Planch Shareholder 1 St.	11	101	175		3/8"-16 Locknut (Gr.5 Plated)	46	16086	1	Reducer 37 Deg. Flare (16-12 TRTXN-S)	
10200 6 114 Patrox Honoxober 48 1049 2 104 M JUC X 16 M NED LESCON 10240 1	12	10	176	9	1/2" Locknut (Gr.5 Plated)	47	16100	-1	Sight Gauge 5", With Thermometer	
10072 10 3 10 10 10 10 10 10	13	10.	200	9	1/4" Plated Flatwasher	48	16191	2	16-M-JIC X 16-M-NPT 90 Deg. Elbow	
10234 St. 17 Pianwaber (Plane) 50 1635 3 DECAL, MODEL ILR50160 10388 1 1-14f Gate Valve 21 16352 2 16450 1 CHECK VALVE. NILNE 5 PSI 10408 2 16450 1 CHECK VALVE. NILNE 5 PSI 10409 3 Cilip Pia (18 x 2) 16404 1 CHECK VALVE. NILNE 5 PSI 10409 3 Cilip Pia (18 x 2) 16404 1 CHECK VALVE. NILNE 5 PSI 10409 3 Cilip Pia (18 x 2) 16404 1 CHECK VALVE. NILNE 5 PSI 10409 3 Cilip Pia (18 x 2) 16404 1 CHECK VALVE. NILNE 5 PSI 10409 3 Cilip Pia (18 x 2) 16404 1 CHECK VALVE. NILNE 5 PSI 10409 3 Cilip Pia (18 x 2) 16404 1 CHECK VALVE. NILNE 5 PSI 10409 3 Cilip Pia (18 x 2) 16404 1 CHECK VALVE. NILNE 5 PSI 10409 3 Cilip Pia (18 x 2) 16404 1 CHECK VALVE. NILNE 5 PSI 10409 3 Cilip Pia (18 x 2) 1 CHECK VALVE. NILNE 5 PSI 10409 3 Cilip Pia (18 x 2) 1 CHECK VALVE. NILNE 5 PSI 10409 3 Cilip Pia (18 x 2) 1 CHECK VALVE. NILNE 5 PSI 10409 3 Cilip Pia (18 x 2) 1 CHECK VALVE. NILNE 5 PSI 10409 3 Cilip Pia (18 x 2) 1 CHECK VALVE. NILNE 5 PSI 10409 3 Cilip Pia (18 x 2) 1 CHECK VALVE. NILNE 5 PSI 10409 3 Cilip Pia (18 x 2) 1 CHECK VALVE. NILNE 5 PSI 10409 3 Cilip Pia (18 x 2) 1 CHECK VALVE. NILNE 5 PSI 10409 3 Cilip Pia (18 x 2) 1 CHECK VALVE. NILNE 5 PSI 10409 3 Cilip Pia (18 x 2) 1 CHECK VALVE. NILNE 5 PSI 10409	14	10.	202	19	3/8" Flatwasher (Plated)	49	16249	-1	PROX SENSOR	
10386 1 1-14" Gate Valve 21 1 1-14" Gate Valve 21 1 1 1-14" Gate Valve 21 1 1 1 1 1 1 1 1	15	10.	204	∞	1/2 Flatwasher (Plated)	50	16339	3	DECAL, MODEL LR50160	
1039 1 O-ring 1040 1 C-ring 1 C-	16	10.	368		1-1/4" Gate Valve	51	16353	2	16 M-JIC - 12 MORB Elbow	
10990 3 Cipp Pin (1/8 x 2) 16040 1 CHECK VALVE-PILINE 5 FST 16040 1 COHEC, LALVE-PILINE 5 FST 16040 1 COHEC, LALVE-PILINE 3 Library Seel Loom 10901 1 FLOW EZY BREATHER 25 16496 1 COHEC, LALVE-PILINE SWITCH 10051 1 Persuar Chine Seel Loom 2 Large Harder Lago Decail Amining - Thorwan Objects 25 16497 1 CHECK VALVE-SWITCH 2 Small Weldment, L17.78°Tall 2 Small Weldment, L17.78°Tall 2 Small Weldment, L17.78°Tall 2 Small Weldment, L17.78°Tall 2 Small Weldment, L17.79°Tall 2 Small Weldment, L17.79	17	10.	1387		O-ring	52	16354	П	Fitting, 16-M-ORB/16-F-JIC0	
1093 3 Universal Cip Pin 140 MEATHER 16436 1 Champ, 1.2* Planed Steet Loom 10601 1 FLOW EAY BEATHER 25 16469 1 Champ, 1.2* Planed Steet Loom 10601 1 Provine Planege SET 16489 1 Champ, 1.2* Planed SET	18	10.	390		Clip Pin (1/8 x 2)	53	16404	-1	CHECK VALVE- INLINE 5 PSI	
1037 1 Pressure Flange SET 1 CONTROLLER, MC 024 020 for 16063 1 CONTROLLER, MC 024 020 for 16063 1 Pressure Flange SET Pressure Flange SET 1 CONTROLLER, MC 024 020 for 16063 2 Sand Weldment, 17-78" Tall Pressure Flange Local Maning - Thrown Objects 2 Sand Weldment, 17-78" Tall Pressure Flange Hardee Logo Decal 2 Sand Weldment, 17-78" Tall Pressure Flange Local Maning - Thrown Objects 2 Sand Weldment, 17-78" Tall Pressure Flange Maning - Thrown Objects 2 Sand Weldment, 0il Tank Pressure Maning - Through Box Pressure Maning -	19	10.	393		Universal Clip Pin	54	16436	1	Clamp, 1/2" Plated Steel Loom	
10872 1 Pressure Flange SET 28 1 1 1 1 1 1 1 1 1	20	10.	501		FLOW EZY BREATHER	55	16496	1	CONTROLLER, MC 024 020 for 16065	
11005 1 Decait, Waming - Thrown Objects 25 2333 1 Fund Connector 11001 2 Large Hardee Logo Decail 25 2343 1 Fund Connector 11002 2 Sand Weldment, 17-18°Tall 11055 1 Return Filter Assembly 29 23160 2 Sand Weldment, 17-18°Tall 11353 4 STANLESS STEEL CLAMP, 1-12°TO1-34" 61 23323 1 Weldment, Oil Tank 1144°M-MPT x 1-12° Metal Hose Barb 62 23335 1 Weldment, Oil Tank 1144°M-MPT x 1-12° Metal Hose Barb 63 23340 1 Stand Weldment 10 Metal Filter Cooller R 1144°X 3-12° Long NPT Nipple 64 23535 1 WelDMENT - RAN GUARD FOR OIL COOLLER 13072 1 1444°X 3-12° Long NPT Nipple 65 23340 1 SSENBLY Hich Frame, LRS0160 / LRS0148 13074 1 1444°X 3-12° Long NPT Nipple 65 23930 1 ASSEMBLY Hich Frame, LRS0160 / LRS0148 13074 1 1444°X 3-12° Long NPT Nipple 65 23930 1 ASSEMBLY Hich Frame, LRS0160 / LRS0148 13074 1 1444°X 3-12° Long NPT Nipple 65 23930 1 ASSEMBLY Hich Frame, LRS0160 / LRS0148 13074 1 1444°X 3-12° Long NPT Nipple 65 23930 1 ASSEMBLY Hich Frame, LRS0160 / LRS0148 13074 1 1444°X 3-12° Long NPT Nipple 65 23930 1 ASSEMBLY Hich Frame, LRS0160 / LRS0148 13074 1 1444°X 3-12° Sqr. X 11 13072 1 1444°X 3-12° Sqr. X 11 13074 1 1444°X 3-12° Sqr. X 11 1444°X 3-12° Sqr. X 11 13074 1 1444°X 3-12° Sqr. X 11 13074 1 1444°X 3-12° Sqr. X 11 1444°X	21	10.	872		Pressure Flange SET	56	16617	-	OIL COOLER	
1107 1 Return Filter Assembly 59 2283 1 Fluid Connector 11078 1 Return Filter Assembly 59 23160 2 Sand Weldment, 17-18" Tall 11850 1 Web Site Decal 60 22322 1 Sundyort Brace 11353 4 STAINLESS STEEL CLAMP, 1-1/2" TO 1-3/4" 61 23325 1 Weldment, Oil Tank 11363 1 1-1/4" MPT Meal Cap 62 2333 1 Weldment, Oil Tank 11363 1 1-1/4" MPT Meal Cap 63 23340 1 Sand Weldment LR50100 / LR50148	22	Ĭ	900	-	Decal, Warning - Thrown Objects	57	16618	-	TEMPERATURE SWITCH	
11850 1 Web Site Decal 2 Stand Weldment, 17-18" Tall 11850 1 Web Site Decal 23232 1 Support Brace 13553 4 STAINLESS STEEL CLAMP, 1-1/2" TO 1-3/4" 61 23232 1 Weldment, Oil Tank 13563 1 1-1/4" M-NPT X 1-1/2" Metal Hose Barb 62 23335 1 Weldment, Oil Tank 13692 1 1-1/4" NPT Metal Cap 63 23340 1 Stand Weldment 1-1/4" NPT Metal Cap 13697 1 1-1/4" NPT Remale Threaded Elbow 64 25725 1 WELDMENT-HArdee Logo 13588 1 WELDMENT-FAN GUARD FOR OIL COOLER 13788 1 1-1/4" X 3-1/2" Long NPT Nipple 64 25725 1 WELDMENT-FAN GUARD FOR OIL COOLER 13788 1 1-1/4" X 3-1/2" Long NPT Nipple 65 25930 1 ASSEMBLY Hitch Frame, LRS0106 / LRS0148 13784 1 1-1/4" X 3-1/2" Sqr. X 11 13748 1 1-1/4" X 3-1/2" Sqr. X 11 13942 1 1-1/4" X 3-1/2" Sqr. X 11 1-1/4" X 3-1/2" Sqr. X 11 13942 1 1-1/4" X 3-1/2" Sqr. X 11 13942 1 1-1/4" X 3-1/2" Sqr. X 11 1-1/4" X 3-1/2" Sqr. X 11 13942 1 1-1/4" X 3-1/2" Sqr. X 11 13942 1 1-1/4" X 3-1/2" Sqr. X 11 1-1/4" X 3-1/4" Sqr. X	23	Ĭ	010	3	Large Hardee Logo Decal	58	22833	1	Fluid Connector	
11850 1 Web Site Decal 2322 1 Web Site Decal 2325 1 WeLDMENT, Weight Box 1355 1 I-1/4"M-NPT X I-1/2" Metal Hose Barb 62 2333 1 WeLDMENT, Hardee Logo 1367 1-1/4" NPT Kearl Cap 1367 1 I-1/4" NPT Kearl Cap 1368 1 I-1/4" NPT Kearl Cap 1368 1 I-1/4" X 3-1/2" Long NPT Nipple 64 2572 1 WELDMENT - EAN GUARD FOR OIL COOLER SUPPORT 13738 1 I-1/4" X 3-1/2" Long NPT Nipple 65 25930 1 ASSEMBLY Hitely Frame, LR50160 / LR50148 1374 1 I-1/4" X 3-1/2" Long NPT Nipple 65 25930 1 ASSEMBLY Hitely Frame, LR50160 / LR50148 1 I-1/4" X 3-1/2" Long NPT Nipple 65 25930 1 ASSEMBLY Hitely Frame, LR50160 / LR50148 1 I-1/4" X 3-1/2" Long NPT Nipple 65 25930 1 ASSEMBLY Hitely Frame, LR50160 / LR50148 1 I-1/4" X 3-1/2" Long NPT Nipple 65 25930 1 ASSEMBLY Hitely Frame, LR50160 / LR50148 1 I-1/4" X 3-1/2" Sqr. X 11 I-1/4" X 3-	24	11	675		Return Filter Assembly	59	23160	2	Stand Weldment, 17-7/8" Tall	
13555 4 STAINLESS STEEL CLAMP, 1-1/2" TO 1-34" 61 2335 1 Weldment, Oil Tank 13632 1 1-1/4" M-NPT X 1-1/2" Metal Hose Barb 62 23340 1 Sand Weldment 13632 1 1-1/4" M-NPT X 1-1/2" Metal Hose Barb 63 23340 1 Sand Weldment 13632 1 1-1/4" M-NPT K 1-1/2" Metal Cap 64 25725 1 WELDMENT-DIL COOLER SUPPORT 13758 1 1-1/4" NPT Female Threaded Elbow 64 25725 1 WELDMENT-DIL COOLER SUPPORT 13758 1 1-1/4" NPT Reducer 65 25837 1 WELDMENT-PAN GUARD FOR OIL COOLER 13778 1 1-1/4" X 3-1/2" Long NPT Nipple 66 25930 1 ASSEMBLY Hitch Frame, LR50160 / LR50148	25	11	850	1	Web Site Decal	09	23232	1	Support Brace	
1363 1 1.14"-M-NPT X 1-1.12" Metal Hose Barb 62 23340 1 Stand Weldment Cap 13697 1 1.14" NPT Metal Cap 25725 1 WELDMENT, Hardee Logo	26	13.	535		STAINLESS STEEL CLAMP, 1-1/2" TO 1-3/4"	61	23325	-	WELDMENT, Weight Box	
1362 1 1/4" NPT Metal Cap 2372 1 WELDMENT, Hardee Logo 13738 1 1/14" NPT Female Threaded Elbow 64 25725 1 WELDMENT, Hardee Logo 13758 1 20-M-NPT X 16-F-NPT Reducer 65 25857 1 WELDMENT-OIL COOLER SUPPORT 13778 1 1-1/4" X 3-1/2" Long NPT Nipple 65 25857 1 WELDMENT - FAN GUARD FOR OIL COOLER 1800 13708 1 1-1/4" X 3-1/2" Long NPT Nipple 67 26855 1 WELDMENT - FAN GUARD FOR OIL COOLER 13902 1 1-1/4" X 3-1/2" Sqr. X 11 1-1/4" X 3-1	27	13.	563		1-1/4"-M-NPT X 1-1/2" Metal Hose Barb	62	23335	1	Weldment, Oil Tank	
13697 1 1-1/4" NPT Female Threaded Elbow 64 25725 1 WELDMENT, Hardee Logo 13758 1 2-M-NPT X 16-F-NPT Reducer 65 25857 1 WELDMENT-OIL COOLER SUPPORT 13902 8 STRAIGHT, 6-M-JIC X 8-M-ORB 67 26855 1 WELDMENT - FAN GUARD FOR OIL COOLER 13907 1 1-1/4" X 3-1/2" Log NPT Nipple 67 26855 1 WELDMENT - FAN GUARD FOR OIL COOLER 13907 1 1-1/4" X 3-1/2" Sqr. X 11	78	13(632		1/4" NPT Metal Cap	63	23340	1	Stand Weldment	
13758 1 20-M-NPT X 16-F-NPT Reducer 65 25837 1 MELDMENT-OIL COOLER SUPPORT 13902 8 STRAIGHT, 6-M-JIC X 8-M-ORB 67 26855 1 MELDMENT - FAN GUARD FOR OIL COOLER 18974 1 16-M-JIC X 16-M-NPT 90 Deg. Elbow 15974 1 16-M-JIC X 16-M-NPT 90 Deg. Elbow 15845-15 1 DANGER DECAL (KIT 15845) 26855 1 MELDMENT - FAN GUARD FOR OIL COOLER 18974 1 16-M-JIC X 16-M-JIC	29	13(269:		1-1/4" NPT Female Threaded Elbow	64	25725	1	WELDMENT, Hardee Logo	
13778 1 1-1/4" X 3-1/2" Long NPT Nipple 66 25930 1 ASSEMBLY Hitch Frame, LR50160 / LR50148 Moretan of the Collection of th	30	13	758	1	20-M-NPT X 16-F-NPT Reducer	65	25857	1	WELDMENT-OIL COOLER SUPPORT	
13902 8 STRAIGHT, 6-M-JIC X 8-M-ORB 67 26855 1 WELDMENT - FAN GUARD FOR OIL COOLER 13974 1 16-M-JIC X 16-M-NPT 90 Deg. Elbow 13974 1 1 1 1 1 1 1 1 1	31	13	877	1	1-1/4" X 3-1/2" Long NPT Nipple	99	25930	1	ASSEMBLY Hitch Frame, LR50160 / LR50148	T.B.B. 3/11/14
13974 1 16-M-JIC X 16-M-NPT 90 Deg. Elbow 15466 2 Tubing Insert, 3-1/2" Sqr. X 11 15845-15 1 DANGER DECAL (KIT 15845) 15845-15 1 DANGER DECAL (KIT 15845) 15845-15 1 DANGER DECAL (KIT 15845) DANGER DECAL (KIT 1584	32	13	2005	∞	STRAIGHT, 6-M-JIC X 8-M-ORB	29	26855	1	WELDMENT - FAN GUARD FOR OIL COOLER	
15466 2 Tubing Insert, 3-1/2", Sqr. X 11 R.M.N.	33	13.	974	1	16-M-JIC X 16-M-NPT 90 Deg. Elbow					C.K.N. 3/23/10 DESCRIPTION
15845-15 DANGER DECAL (KIT 15845) DANGER DECAL (KIT 15845) Database in the strength of	34	15	.466		Tubing Insert, 3-1/2" Sqr. X 11				All Dimensions in Inches Unless Otherwise Specific	MATERIAL N/A I DSOLGO COMPLETE
1927 EVH Mfg. Co., LLC SCALE DWGSER NO.	35	1584	45-15	-	DANGER DECAL (KIT 15845)				Tolerance Unless Otherwise Specified Favring Dimension + 1/16* Annula Phaesica	# 1 Manufactured By:
									Decimal Dim. to Limits Shown All Holes to be +0	1.32" EVH Mfg. Co., LLC SCALE DWG-SZE NO.



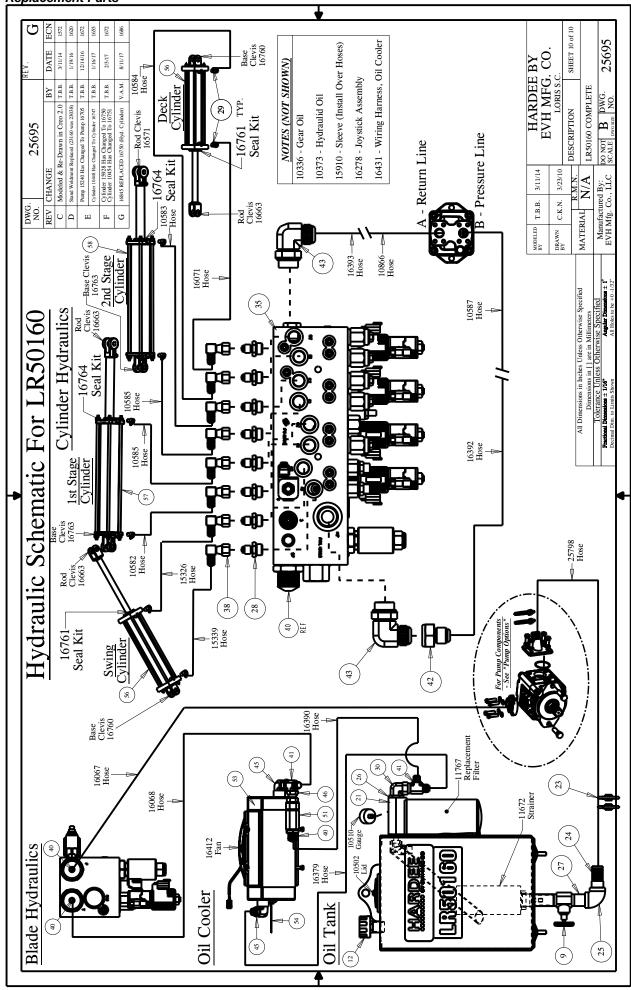




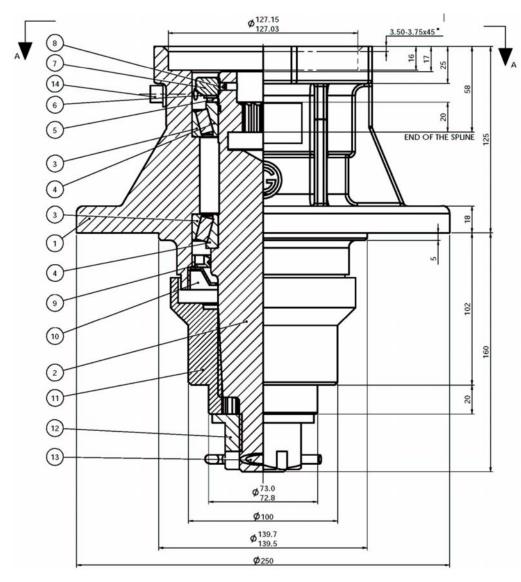




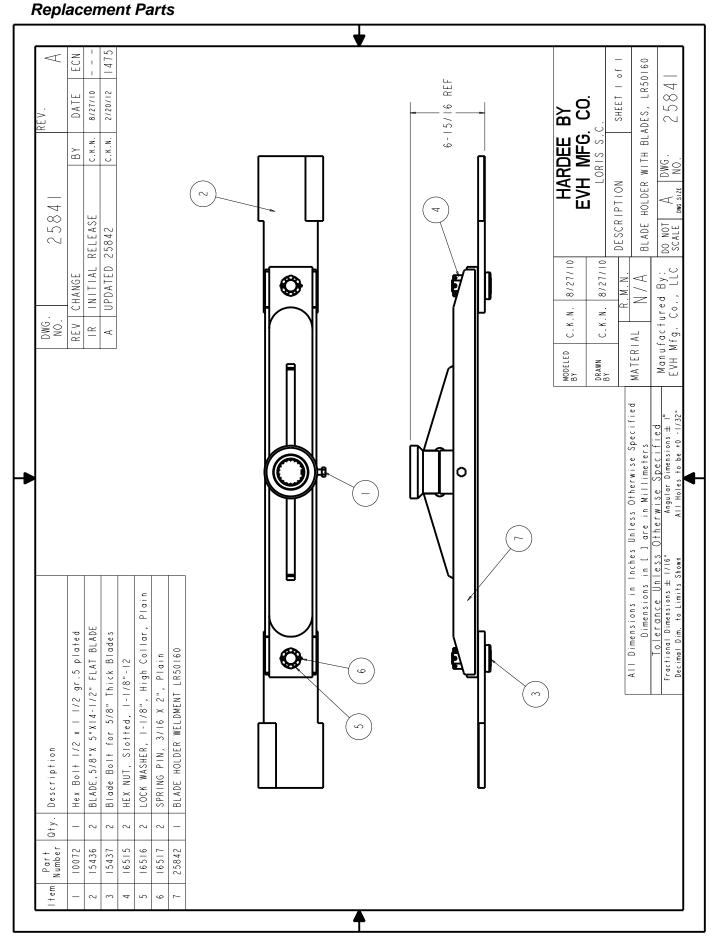
25695 REV.	Modeled & Re-Drawn in Creo 2.0 T.B.B. 3/11/14	T.B.B. 12/14/16	Cylinder 10448 Has Changed To Cylinder 1674 11B. 1/16/17 1605 F Cylinder 10448 B. Angaged To 16754 12B. 23/17 1672											N: 16705	16075	O-Ring		(65)					4			Jassy.						MODELED T.B.B. 3/11/14 HARDEE BY	EVIL INIFG.	DESCRIPTION	_	LRS0160 COMPLETE	EVH Mfg. Co., LLC SCALE DWGSZE NO. 25695	
Hydraulic Schematic For LR50160	16392 1	16404 1	16431	-	16705 1	16747 2 CYLINDER, 3 X 17" 16741 1 CYLINDED A Y 24 THE BODD 1 cmg Bool 1 D"	16845 1	22833 2	25555 1 Weldment, Oil Tank 25798 1 Hose, Suction (1-1/2" x 36")			Pumn Ontions	Jo drum T	540 RPM - P/N: 11775 1000 RPM - P/N: 16705		$\begin{pmatrix} 20 \\ \end{pmatrix}$		O-Ring						$\begin{vmatrix} 1.5728 \\ Seal \text{ Kit} \end{vmatrix} = \begin{vmatrix} 1.5728 \\ Seal \text{ Kit} \end{vmatrix}$		-10538 -16706 Shaft & Bearing Assy. Shaft & Bearing Assy.	Pump BOM Quanti	4		7	4	. <u>.</u>	22833 - I Per Motor		All Dimensions in Inches Unless Otherwise Specified	Dimensions in [] are in Millimeters Tolerance Unless Otherwise Specified	Practional Dimensions ± 1/6 Augulte Dimensions ± 1' Decimal Dim. to Limits Shown All Hotes to be +10-1727	4
r Qty.	10051 8 Hex Bolt 3/8 x 1 gr.5 plated 10071 8 Hex Bolt 1/2 x 1 gr.5 plated	10092 4 Hex Bolt 3/8 x 2 gr. 5 plated 10166 4 Lock Nut 5/8"-11 plated	5 10175 4 3/8"-16 Lockmut (Gr.5 Plated) 52 6 10184 8 Lockwasher 1/2 plated 53	10202 12 3/8" Flatwasher (Plated)	10336 1 Gear Oil [85W-140] - (Not Shown)	9 10368 1 1-1/4" Gate Valve 56	10387 2 O-ring	10501 1 FLOW EZY BREATHER	13 10382 1 PKESSOURE HOSE 3/8 A 23 W/0-F-JIC 000 14 10583 1 3/8" SAE 100 R1 X 125" W/6-F-JIC 61	10584 1 PRESSURE HOSE 3/8" X 210" W/6-F-JIC	16 10585 2 PRESSURE HOSE 3/8" X 83" W/6-F-JIC	10646 1	10866 1	10872 2	21 11675 1 Return Filter Assembly 22 11775 1 Hydraulic \$40RPM Pump	13535 4	24 13563 1 1-1/4"-M-NPT X 1-1/2" Metal Hose Barb	13697 1	13758 1	27 13778 1 1-1/4" X 3-1/2" Long NPT Nipple 28 13902 8 STRAIGHT. 6-M-JIC X 8-M-ORB	13905 8	13974 1	15242 1	32 15326 1 Pressure Hose 3/8" X 17" Lg. W/ 6-F-JIC Both Ends 33 15330 1 PRESCIIRE HOSE 3/8" X 37" W/6-E-IIC	15910 46	16065 1	36 16067 1 PUMP - VALVE HOSE 37 16068 1 HOSE ASSY. VALVE TO TANK	16070 8	39 10071 1 PRESSURE HOSE 3/8" X 192" W/0-F-JIC 40 16077 3 Straight Fitting - 1"	16084 2	42 16086 1 Reducer 37 Deg. Flare (16-12 TRTXN-S)	16191 2	162/8	7 -	16379 1	48 16390 1 HYD. HOSE, 1" 5 PSI RELIEF - OIL FILTER		

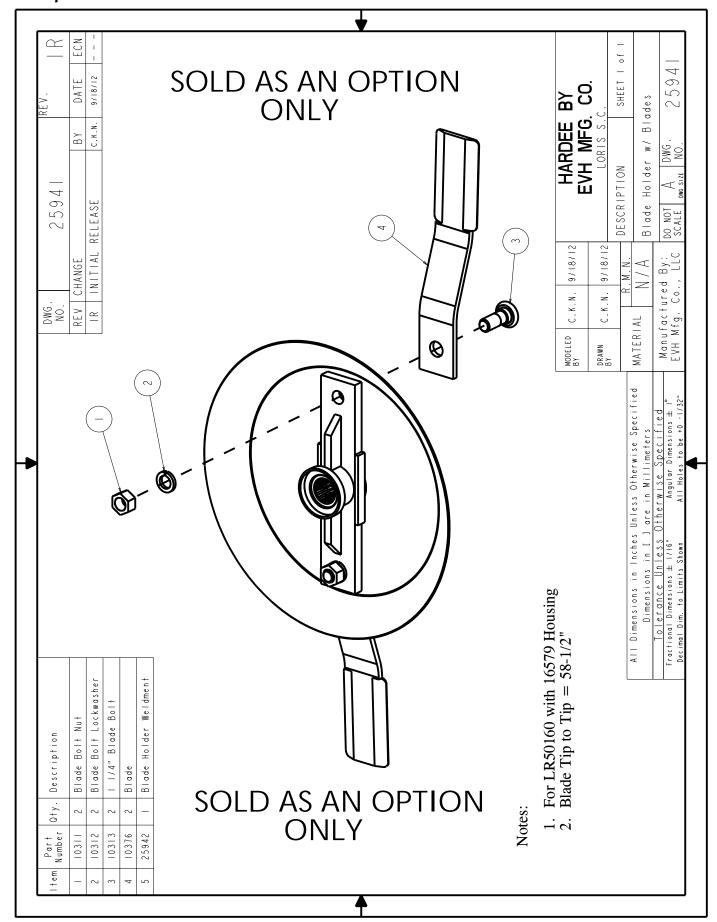


Hydraulic Motor Housing EVH P/N 16579

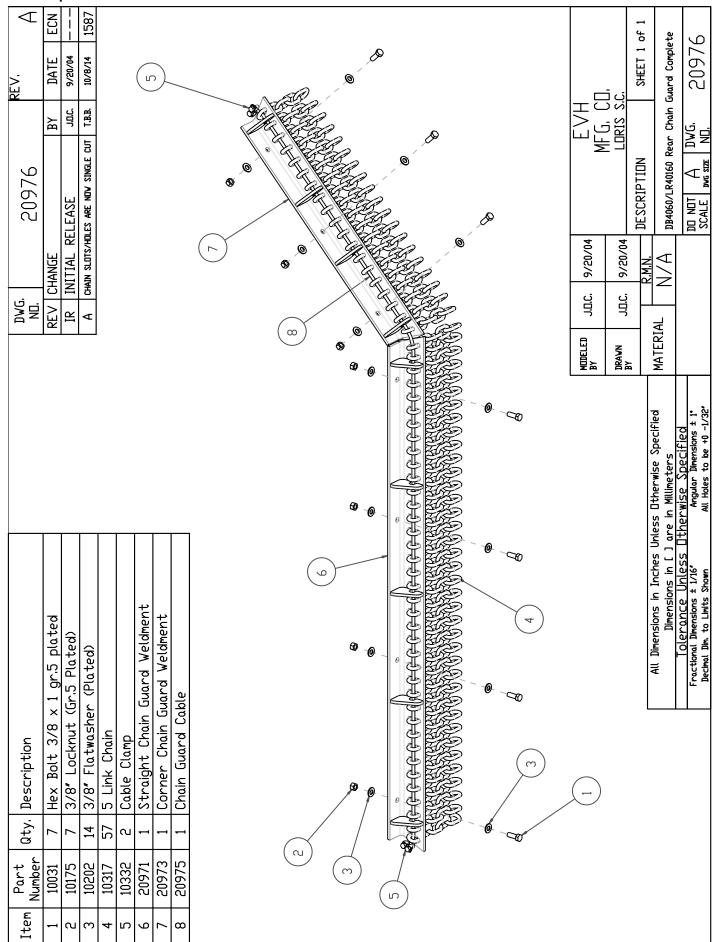


Key #	Part No.	Description	Key #	Part No.	Description
1	N/A	Housing	8	16480	Set Screw
2	N/A	Shaft	9	16491	Lip Seal-Output
3	15952	Cup	10	16488	Seal Protector
4	15953	Bearing	11	16580	Blade Hub
5	16492	Washer w/tang	12	15481	Nut, Hex Slotted
6	15965	Lockwasher	13	15968	Cotter Pin
7	15966	Locknut	14	15784	Plug, Pipe





		•	_			art	<u> </u>										
REV. B	DATE ECN	2/20/07	9/29/07 1176	10/8/14 1587										UII,	SHEET 1 of 1	ard Complete	20980
	ВУ	K.H.N	B.C	T.B.B.							(4) (-)	HARDE	4 MP G. ORIS S.C.		Chain Gu	DWG. ND.
20980		INITIAL RELEASE	CHANGE	CHAIN SLDTS/HOLES ARE NOW SINGLE CUT				((9)						— DESCRIPTION	LR40160 Front Chain Guard Complete	DO NOT A SZE
	CHANGE	INITIAL	DESIGN CHANGE	CHAIN SLOTS/					9		\		2/20/07	2/20/02	R.M.N.	N/A	
DWG.	REV	IR		Д					(m)			E.H.N	B.C		RIAL	
									Ŭ			QU QU	MODELED BY	DRAWN	<u> </u>	MATERIAL	
											(3	Unless Utherwise Specified] are in Millimeters	Therwise Specified Angular Dimensions ± 1° All Holes to be +0 -1/32°
													ø		i	Unless Ut	Ither
	-1/4 gr.5 plated	gr.5 plated	.5 Plated)	(Plated)			Chain Guard Weldment	Chain Guard Weldment	ırd Cable	ment			*		-	All Dimensions in Inches Unless Utherwise Specified Dimensions in [] are in Millimeters	Olerance Unless Fractional Dimensions ± 1/16' Decimal Dim. to Limits Shown
Description	Hex Bolt $3/8 \times 1-1/4$	Hex Bolt $3/8 \times 1$	3/8" Locknut (Gr.5 Plated)	3/8" Flatwasher (Plated)	5 Link Chain	Cable Clamp	aight	LR40160 Corner Ch	LR40160 Chain Guard	Chain Guard Weldment	Chain Guard Cable		6 -C0		Ĺ		
Qty.	2		6	18	89	4		1		1	-		9				
Part Number	10029	10031	10175	10202	10317	10332	20981	20983	50986	20978	20977						
Item	1	2	3	4	5	9	7	8	9	10	11						



Logo Decals

If the original decals applied to your mower at the factory become worn or damaged, you can order replacements by referencing the examples below.

You can order new decals from any local Hardee dealer.



OIL TANK



WEIGHT BOX



- Clean the surface to place the new decal.
- Peel the decal away from the paper backing.
- Press firmly onto the clean surface.
- Squeeze out any air pockets using a straight edge.



11010 - Logo Decal, 4" x 13 1/2"



16339 - Model Number Decal

WWW.HARDEEBYEVH.COM

11850 - Web Site Decal

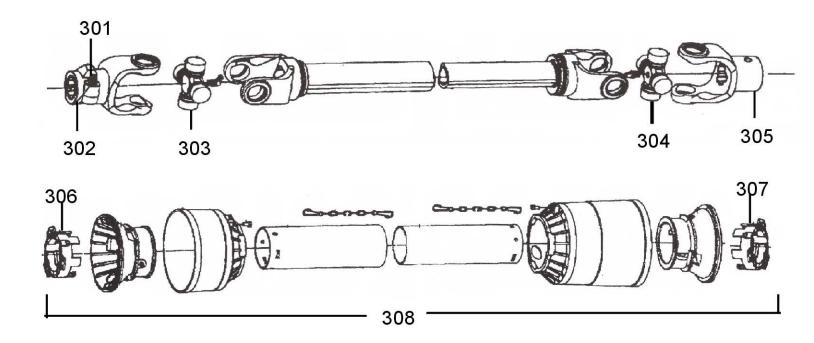


Hose Guard / 1st Stage Boom



11032 – logo Decal, 2 1/4 " x 8 1/8"

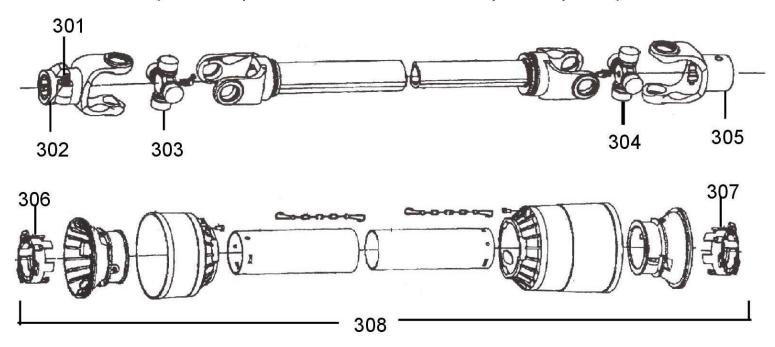
10601 Driveshaft



Key #	Part No.	Description	Key#	Part No.	Description
301	15579	Push pin complete	305	11443	Yoke, Imp end
302	11441	Yoke, Tractor end	306	15804	Shield bearing
303	11200	Cross kit	307	15805	Shield bearing
304	11200	Cross kit	308	11448	Shield kit complete

11716 Driveshaft

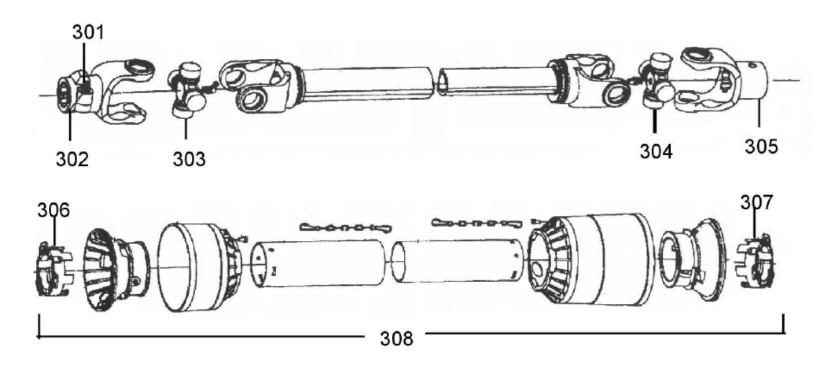
(1 3/4 20spline tractor end & 1 3/8 21spline Imp. end)



Key#	Part No.	Description	Key#	Part No.	Description
301	15579	Push pin complete	305	15807	1 3/8 21 spline yoke w/swell pin cat5
302	11855	1 3/4 20 spline yoke tractor end	306	15809	Shield bearing
303	15629	Cross kit	307	15810	Shield bearing
304	15629	Cross kit	308	15811	Shield kit complete

11717 Driveshaft

(1 3/8 - 21 Spline Yoke Both Ends)



Key#	Part #	Description	Key#	Part #	Description
301	15579	Push Pin complete	305	16708	1 3/8 21 yoke w/ swell pin cat 4
302	15900	1 3/8 21 spline yoke tractor end		16765	Swell Pin Kit For 16708
303	11437	Cross Kit	306	15804	Shield bearing
304	11437	Cross Kit	307	15805	Shield Bearing
			308	11448	Shield kit complete

Bolt Torque

Checking Bolt Torque

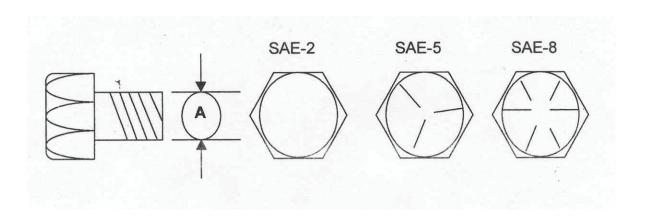
The table shown below gives correct torque values for various bolts and capscrews. Tighten all bolts to the torque specified in the chart unless otherwise noted. Check tightness of bolts periodically, using bolt torque chart as a guide. Replace hardware with the same strength bolt. Torque figures indicated are valid for non-greased or non-oiled threads and heads unless otherwise specified.

Therefore, do not grease or oil bolts or capscrews unless otherwise specified in this manual. When using locking elements, increase torque values by 5%.

Torque value for bolts and capscrews are identified by their head markings.

Torque Specifications

	Bolt Torque														
Diameter	SAE	E-2	SAI	E-5	SAE-8										
"A"	LB-FT	N.m	LB-FT	N.m	LB-FT	N.m									
1/4"	6	8	9	12	12	17									
5/16"	10	13	19	25	27	36									
3/8"	20	27	33	45	45	63									
7/16"	30	41	53	72	75	100									
1/2"	45	61	80	110	115	155									
9/16"	70	95	115	155	165	220									
5/8"	95	128	160	215	220	305									
3/4"	165	225	290	390	400	540									
7/8"	170	230	420	570	650	880									
1"	225	345	630	850	970	1320									



Warranty Hardee by EVH

Hardee by EVH Manufacturing Co., LLC Hydraulic Mower Limited Warranty

Hardee by EVH Manufacturing Co., LLC warrants its **Hydraulic Mowers** for one year or **350 hours** (whichever comes first) to the **original** non-commercial, non-governmental, or non-municipal purchaser. For the **original** commercial, industrial, or municipal purchaser, the goods are warranted for 90 days or **350 hours** (whichever comes first) to be free from defects in material or workmanship.

This limited warranty does not apply to any part of the goods which have been subjected to improper or abnormal use, negligence, alteration, modification, accident, or damage due to lack of maintenance, wrong oil or lubricants, or which has served its normal life.

Hardee by EVH Manufacturing Co., LLC **Hydraulic Mowers** include the following units: Miti Mike-35, Tiger SS, DB4048, DB4060, EV1442, MR1442, LR40142, LR40148, LR50148, LR50160, HR2360, and CM2160 Mowers.

The Warranty Card **must** be filled out and returned within **30 days** of purchase. **No** warranty will be allowed without a properly completed and returned warranty card.

"Our obligation under this warranty shall be limited to repair or replacement of any part or parts of this implement, which, in our judgement, shows evidence of such defect, and provided further, that said parts shall be removed and returned by the owner at the owner's expense to Hardee by EVH Manufacturing Co., LLC, Loris, SC, through an authorized dealer, transportation prepaid, free and clear of liens or encumbrances."

This warranty shall not include normal wear items.

Changes or alterations to the implement made without the **written** authorization of the manufacturer will render this warranty void. **Tampering with or removing the factory installed hour meter will void this warranty.**

This warranty does not obligate this company to bear any labor costs in replacement of defective parts.

Hardee by EVH Manufacturing Co., LLC reserves the right to make changes or improvements in its equipment at any time, with the express understanding that such changes or improvements do not impose any obligation of the company to install such changes or improvements on implements previously manufactured.

Hardee by EVH Manufacturing Co., LLC Hydraulic Mowers are designed as **Agricultural** machines. They are designed to be used intermittently in **farm** use, **not** constantly as in "Commercial" use. Our machines are designed with brains instead of brawn, to fit the maximum number of tractors. They are not designed nor priced as Commercial machines that operate 8 hours a day / 5 days a week.

The CM2160 is the exception to the above statement, having been designed as a Commercial machine.

<u>IMPLIED WARRANTIES:</u> You may have some implied warranties. For example, you may have an implied warranty of merchantability (that the hydraulic mower is reasonably fit for the general purpose for which it was sold) or an implied warranty of fitness for a particular purpose (that the hydraulic mower is suitable for your special purposes). Special purposes must be specifically disclosed to Hardee by EVH Manufacturing Co., LLC, and not merely to the dealer before your purchase. Hardee by EVH Manufacturing Co., LLC itself must approve, in writing, that the special purpose is warrantable.

These implied warranties do not apply at all if you use your hydraulic mower for business or commercial use.

NOTES:





HARDEE BY EVH MFG. CO., LLC 4895 RED BLUFF ROAD LORIS, SC 29569 PHONE: 843-756-2555 www.hardeebyevh.com evhmfg@hardeebyevh.com